Fitting dial and hands
- Crown in position III
- Wind hour hand forwards, until date changes
- Remove working hand
- Set friction spring 3315.001 on the hour wheel, if not yet in place
- Fit dial
- Point all hands towards 12 o'clock
- Set time
- Crown in position II
- Set date
- Crown in position I

Date switching duration: ~1½hrs

General Instructions
Removing the setting stem can only be effected in Pos. I.

The use of supporting screws is essential when mounting the hands.

Permitted hand setting strengths:
Hr / min. hands: <40N
Other hand: <30N

During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.