



**Movement holder**  
Removing setting stem  
H5XXX.1T



**Movement holder**  
Setting hands  
H5XXX.1A4



**PCB-Alarm**  
Installing Piezo function for  
H5XXX.1A4  
H5XXX.1P

### Fitting dial and hands

- Crown in position II
- Wind crown, until date 02 appears
- Crown in position III
- Wind hour hand forwards, until date changes to 03
- Remove working hand
- Fit dial
- Point all hands towards 12 o'clock
- Set time
- Zero chronograph hand\*
- Crown in position II
- Set alarm reference time\*\*
- Set date
- Crown in position I

### Date switching duration

First and tenth digit discs

~2hrs

### \*Zeroing chronograph hand

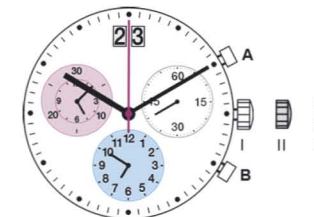
- Activate pushers A and B together for 2 seconds  
(Chrono seconds hand rotates once)
- Pusher A → to correct chrono seconds hand
- Pusher B → to jump to hour and minute hand
- Pusher A → to correct hand position

**Details:** See Instruction Manual

### \*\*Setting alarm reference time

- Press pusher B for at least 2 secs (activates reference time mode)
- Using pusher B, synchronise reference time with actual time:
  - Short press (< 1 sec.) → +1 minute
  - Medium press (1-2 secs) → +1 hour
  - Long press (> 2 secs) → continuous

**Details:** See Instruction Manual



### General Instructions

Removing the setting stem can only be effected in Pos. I.

The use of supporting screws is essential when mounting the hands.

Permitted hand setting strengths:

Hr / min. hands: <40N

Other hands: <30N

During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.

### Alarm reference time tip

The reference time runs in the background, behind the watch time, on which the ALARM time is based. So with every new time setting, the reference time must be freshly synchronised.