**General Instructions**
Removing the setting stem can only be effected in Pos. I.
The use of supporting screws is essential when mounting the hands.
Permitted hand setting strengths:
- Hr / min. hands: <40N
- Other hands: <30N

During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.

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**Fitting dial and hands**
- Crown in position III
- Wind crown forwards, until date changes
- Remove working stem
- Fit dial
- Point all hands towards 12 o'clock
- Set time
- Zero chronograph hand*
- Crown in position II
- Set date
- Crown in position I

**Date switching duration:** ~1¼hrs

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**Zeroing the Chronograph hand**
A. Activate pusher A and B for 2 seconds at the same time
   *(Chrono seconds hand rotates once)*
B. Pusher A → to correct chrono seconds hand
C. Pusher B → to jump to hour hand
D. Pusher A → to correct hand position
E. Pusher B → to jump to minute hand
F. Pusher A → to correct hand position