



Movement holder
Removing setting stem
H5XXX.1T



Movement holder
Setting hands
H5XXX.1A

Fitting dial and hands

- Crown in position II
- Wind crown, until date 02 appears
- Crown in position III
- Wind hour hand forwards, until date changes to 03
- Remove working stem
- Fit dial
- Point all hands towards 12 o'clock
- Set time
- Crown in position II
- Set date
- Install second time zone**
- Crown in position I

Date switching duration:

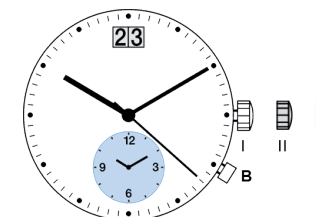
First and tenth digit discs

~2hrs

**Installing second time zone

- Activate pusher B for at least 2 seconds
(You are in active mode, if small minute hand jumps forward 1 min.)
- Install second time zone, using pusher B:
 - Short press (< 1 sec.) → +1 minute
 - Medium press (1-2 secs.) → +1 hour
 - Long press (> 2 secs.) → continuous time display

Details: See Instruction Manual



General Instructions

Removing the setting stem can only be effected in Pos. I.

The use of supporting screws is essential when mounting the hands.

Permitted hand setting strengths:

Hr / min. hands: <40N

Other hands: <30N

During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.