



Movement holder
Removing setting stem
 H5XXX.1T



Movement holder
Setting hands
 H5XXX.1A

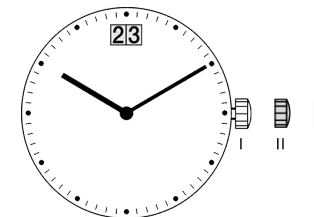
Fitting dial and hands

- Crown in position II
- Wind crown until date 02 appears
- Crown in position III
- Wind hour hand forwards until date changes to 03
- Remove working hand
- Fit dial
- Point all hands towards 12 o'clock
- Set time
- Crown in position II
- Set date
- Crown in position I

Date switching duration:

First and tenth digit discs

~2hrs


General Instructions

Removing the setting stem can only be effected in Pos. I.

The use of supporting screws is essential when mounting the hands.

Permitted hand setting strengths:

Hr / min. hands: <40N

During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.