

Movement holder Removing setting stem H35XX. 1 T


Movement holder
Setting hands
H35XX.1A

## Fitting dial and hands

- Crown in position III
- Wind hour hand forwards, until date changes
- Remove working hand
- Place friction spring 3315.016 on hour wheel, if not already in place
- Fit dial
- Point all hands towards 12 o'clock
- Set time
- Zero chronograph hand*
- Crown in position II
- Set date
- Crown in position I


## Date switching duration:

$\sim 11 / 4 h r s$

## *Zeroing the Chronograph hand

A. Push correctors $A$ and $B$ at the same time for 2 seconds (Chrono-seconds hand rotates once)
B. Pusher $\mathrm{A} \rightarrow$ to correct chrono seconds
C. Pusher $\mathrm{B} \rightarrow$ to make minute and hour counters jump
D. Pusher $\mathrm{A} \rightarrow$ to correct counter position
E. Pusher $\mathrm{B} \rightarrow$ to make minute counter jump
F. Pusher $\mathrm{A} \rightarrow$ to correct hand position


## General Instructions

Removing the setting stem can only be effected in Pos. I.
The use of supporting screws is essential when mounting the hands. Permitted hand setting strengths:
Hr/min. hands: <40N
Other hands: <30N
During quick date correction (setting stem in position II), a date switching speed of $5 \mathrm{~d} / \mathrm{s}$ must not be exceeded.

