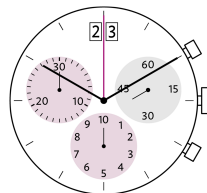
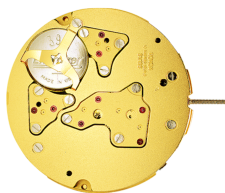


Caliber 5040.B – 12½"



Product Specifications

Analog quartz movement

Line	startech
Caliber	5040.B
Size	12½"
Version Swiss Made	13 Jewels / gold plated
Version Swiss Parts	6 Jewels / nickel plated
Standard battery life	54 months
Standard hand fitting height	1

Features

- Hand Heights 1 and 2
- Repairable metal watch movement
- Power saving mechanism with pulled out stem:
Reduction of consumption approximately 70%
- Very easy handling by two pushers
- Big date with quick change

Functions

- 30 minute counter
- Center stop second (1/1 sec)
- 10 hour counter
- 1/10 seconds up to 30 minutes
- ADD and SPLIT functions
- Chronograph
- Big date
- Small second

Quartz Movements

Chronographs

RONDA startech

Caliber 5040.B – 12½"

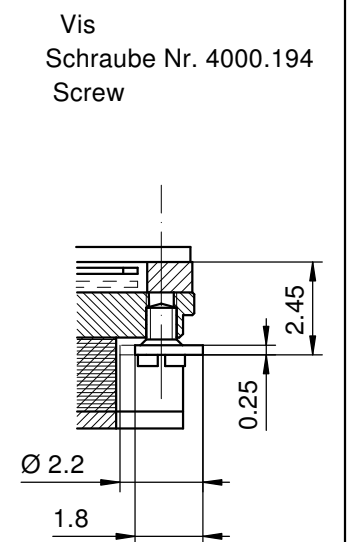
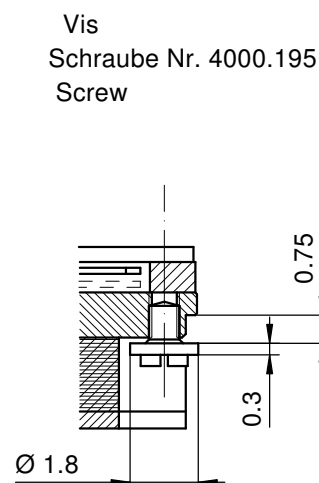
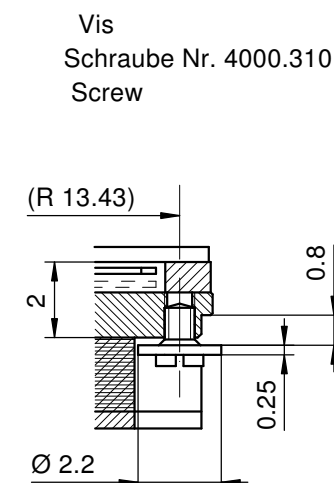
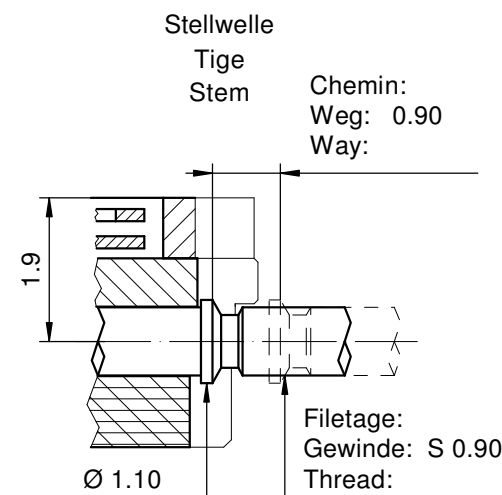
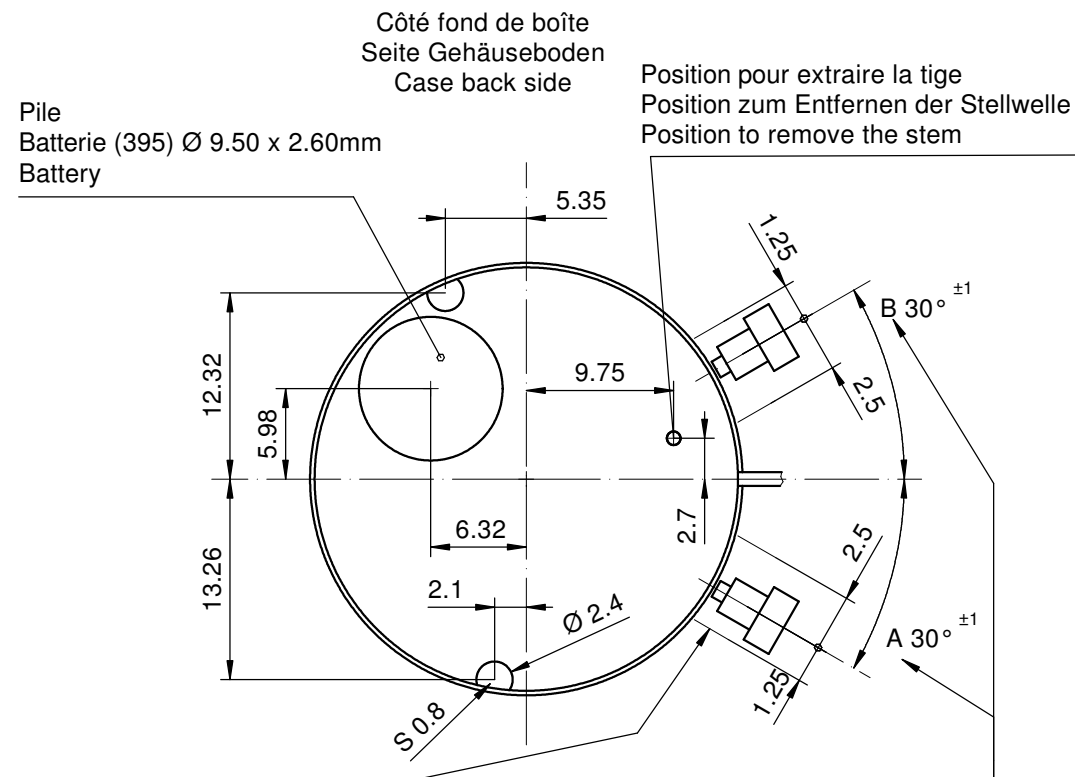
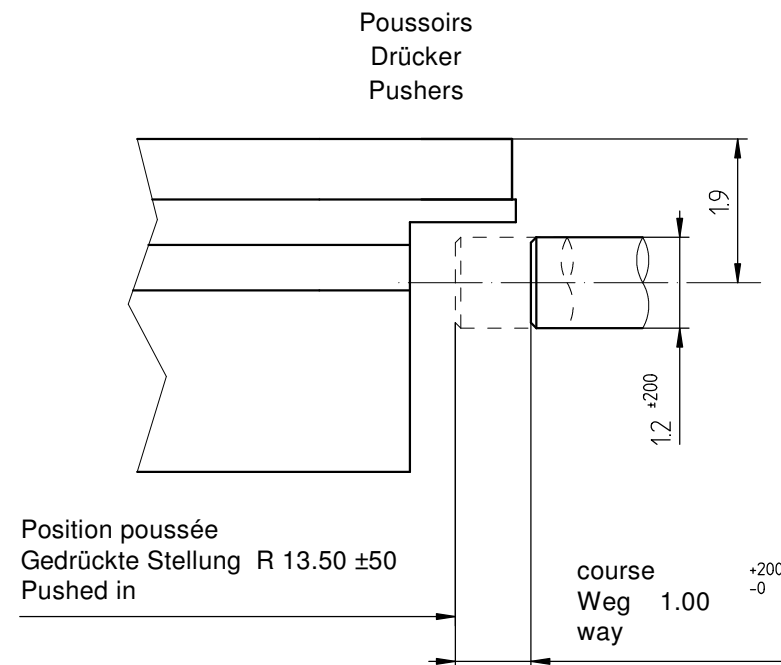
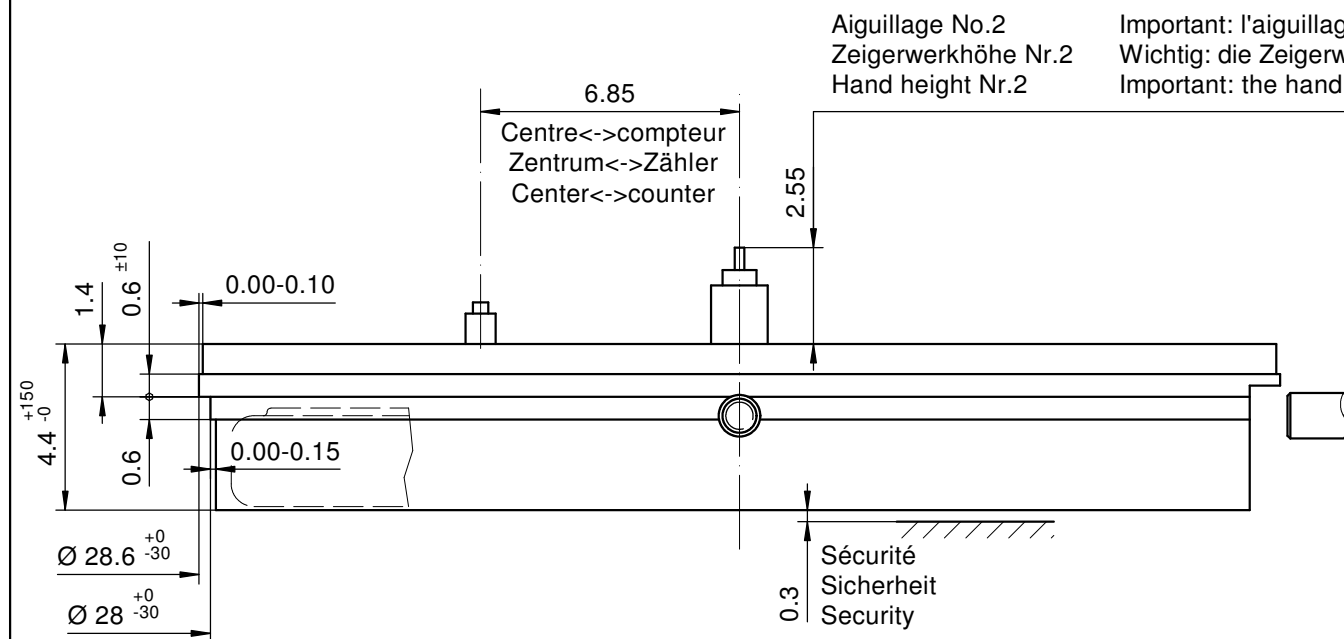
Technical Specifications

Diameter Total	28.60 mm
Case fitting	28.00 mm
Movement height	4.40 mm
Height over standard battery	4.40 mm
Movement rest	0.60 mm
Height over stem	1.90 mm
Length of stem travel	0.90 mm
Stem thread	0.90 mm
Useful torque second – typical	6 µNm
Useful torque minute – typical	300 µNm
Useful torque center stop second – typical	7 µNm
Operating temperature	0 - 50 °C
Instantaneous rate	-10/ +20 sec/month
Resistance to magnetic fields	18.8 Oe
Resistance against shock	NIHS 91-10

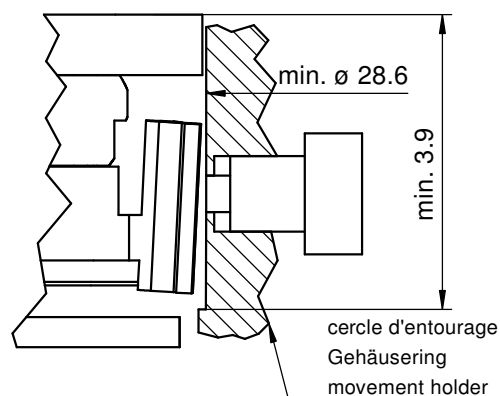


Battery Specifications

Standard battery	No. 395
Standard battery life	54 months
Battery voltage	1.5 V
Current consumption – typical	1.32 µA (Date Mechanism not in Gear)
Current consumption – maximum	1.65 µA (Date Mechanism not in Gear)



Dégagement cercle d'entourage pour poussoir
Freistellung Gehäuse ring für Drücker
Opening movement holder for pusher



L'angle indiqué pour la direction du poussoir et la position doivent être respectés.
Pour un angle de 0° des poussoirs A et B, voir plan 5000.345

Der angegebene Winkel für die Drückerrichtung und die Position müssen eingehalten werden.
Für einen Drückerwinkel von 0° bei A und B, siehe Zeichnung 5000.345

The indicated angle of the pusher direction and the position must be fulfilled. For pusher angles of 0° (pusher A and B), see drawing 5000.345.

Cage
Uhrwerkgestell 12½"
Frame

RONDA

5040.B, 5040.D, 5030.D, 5021.D, 5040.E

Issued	08 Jan 2001	mg
Modified	31 Aug 2016 ÄA 34777	dh
Released	YES	
Tolerance	+/- 20 µm	
Scale	10 : 1 (5 : 1) (A3H)	
Sous réserve de modifications Änderungen vorbehalten Modifications reserved		
No.	5000.315	10

Sécurité entre l'aiguille des secondes et le verre:
Sicherheit zwischen Sekundenzeiger und Glas: 0.30mm
Security between second hand and glass:

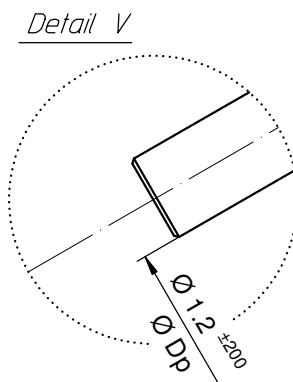
Le cadran doit être tenu par la boîte
Das Zifferblatt muss durch die Schale gehalten werden
The dial must be held by the case

La course du poussoir doit être limitée dans le poussoir lui-même. Sa position poussée doit être contrôlée.

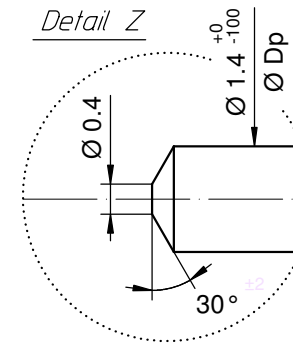
Die Weglänge des Drückers ist im Drücker selbst zu begrenzen. In der gedrückten Stellung ist seine Position zu kontrollieren

The way of the pusher has to be limited in the pusher itself. Its position must be checked while pushed in.

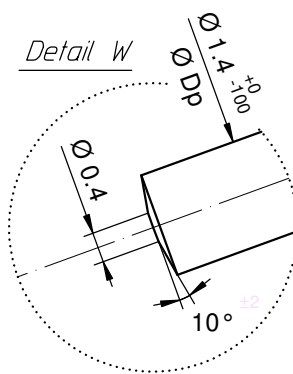
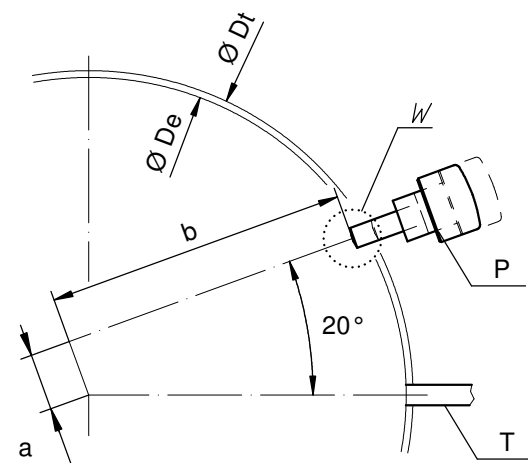
Angle Winkel Angle	30°	
Ø Dp	b	
1.00	13.50	
1.10	13.50	
1.20	13.50	
1.30	13.50	
1.40	13.50	



Angle Winkel Angle	0°	
Ø Dp	a	b
1.30	7.40	11.43
1.40	7.45	11.40



Angle Winkel Angle	20°	
Ø Dp	a	b
1.30	2.57	13.22
1.40	2.59	13.21



Ø De: diamètre d'encageage
Durchmesser der Gehäusepassung
fitting-diameter

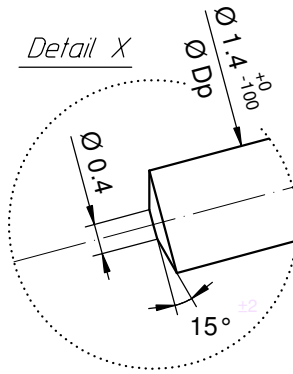
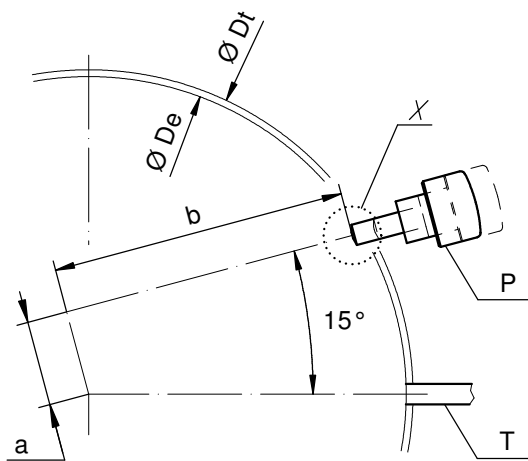
Ø Dp: diamètre du poussoir
Drückerdurchmesser
pusher-diameter

Ø Dt: diamètre total
Totaldurchmesser
total-diameter

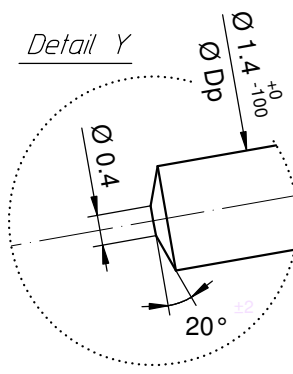
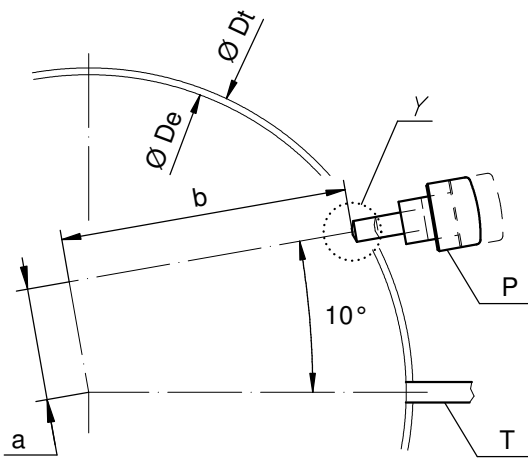
P: poussoir en position poussée
Drücker in gedrückter Stellung
pusher in pressed position

T: tige de mise à l'heure
Stellwelle
stem

Angle Winkel Angle	15°	
Ø Dp	a	b
1.30	3.83	12.92
1.40	3.86	12.91



Angle Winkel Angle	10°	
Ø Dp	a	b
1.30	5.06	12.52
1.40	5.10	12.50

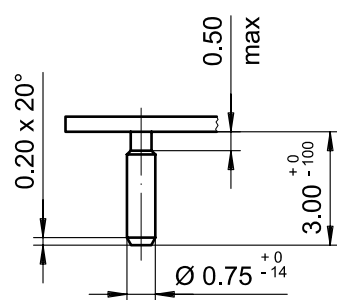


Angle des poussoirs A et B
Winkel der Drücker A und B
Angle of pusher A and B

RONDA

4xxx.x, 5xxx.x

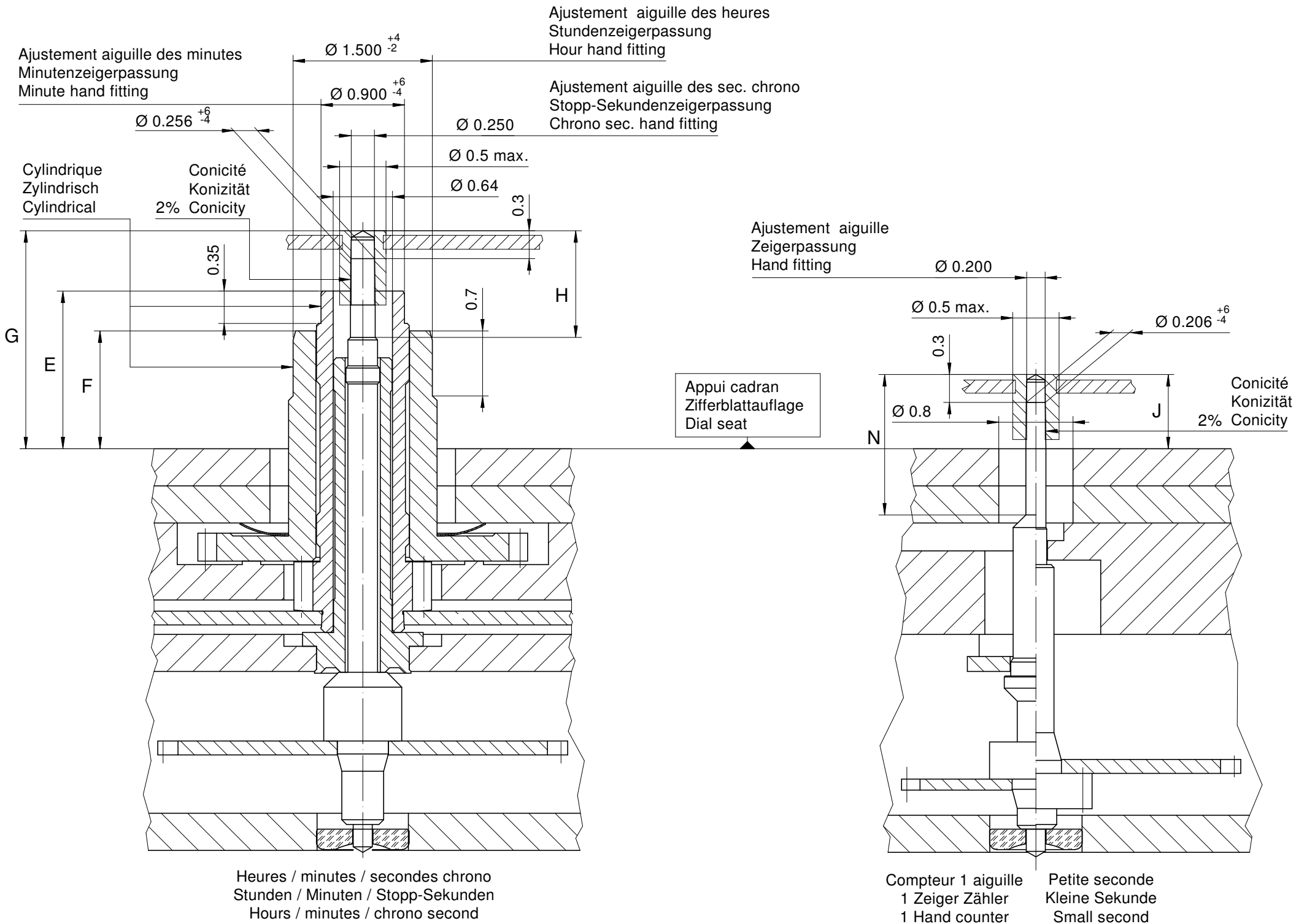
Issued	06 Sep 2004	mk
Modified	30.März 2005 ÄA 1784	mk
Released	YES	
Tolerance	+/- 20 µm	
Scale	10 : 1 (5 : 1) (A3H)	
Sous réserve de modifications Äenderungen vorbehalten Modifications reserved		
No.	5000.345	01



Tige	Date
Stellw.	Datum
Stem	Date
3H	12H
	<input type="text"/>

12½"

Issued	13 Dez 2006	cw
Modified	15.Dez.2006 ÄÄ ----	cm
Released	YES	
Tolerance	+/- 20 µm	
Scale	5 : 1 (A4V)	
Sous réserve de modifications Äenderungen vorbehalten Modifications reserved		
No.	5010.692	03



Aiguillages Zeigerwerkhöhe Hand fitting height							
Dépassement Höhe über Zifferblattauf­lage Height over dial seat							
No	Pignon des secondes chrono Stopp-Sekundentrieb Chrono second pinion	Chaussée Minutenrohr Cannon-pinion	Roue des heures Stundenrad Hour wheel			Petite seconde Kleine Sekunde Small second	1 aig. 1 Zeiger 1 Hand
	G	E	F	H	N	J	J
1	2.35	1.70	1.27	1.37	1.50	0.80	0.80
2	2.85	2.20	1.77	1.87	1.05	1.30	1.30

Aiguillages Zeigerwerkhöhe Hand fitting height						
Peinture comprise / inkl. Farbe / Paint included						
Epaisseur maximum du cadran Maximale Zifferblatt­dicke Maximum dial thickness						
No	Sous l'aiguille des secondes chrono Unter Stopp-Sekundenzeiger Under chrono second hand	Sous l'aiguille des minutes Unter Minutenzeiger Under minute hand	Sous l'aiguille des heures Unter Stundenzeiger Under hour hand	Sous l'aiguille de petite seconde Unter kleine Sekundenzeiger Under small second hand	Sous l'aiguille compteur 1 aiguille Unter Zeiger 1 Zeiger Zähler Under hand 1 hand counter	Epaisseur des aiguilles Zeigerdicke Hands thickness
	1	2	3	4	5	6
1	1.85	1.30	0.85	0.40	0.40	0.15
2	2.35	1.80	1.35	0.90	0.90	0.15

		Aig. des sec. chrono Stopp-Sekundenzeiger Chrono second hand	Aig. des minutes Minutenzeiger Minute hand	Aig. des heures Stundenzeiger Hour hand	Aig. petite secondes Kleine Sekundenzeiger Small second hand	Aiguille compteur (1 aig.) Zähler Zeiger (1 Zeiger) Counter hand (1 hand)	Lors de la pose d'aiguilles, le mouvement doit être soutenu. Beim Zeigersetzen muss das Werk abgestützt werden. The movement needs to be supported for hand setting.
mg	max.	10	30	30	10	10	Masse / Masse / Weight *
µNm	max.	0.06	0.80	0.80	0.07	0.02	Balourd / Unwucht / Unbalance *
gmm ²	max.	1.0	-	-	0.4	1.0	Inertie / Massenträgheit / Inertia *
N	max.	30	40	40	30	30	Force de chassage / Aufpresskraft / Force

Aiguillages Zeigerwerkhöhen 12½" Hand fitting heights		Issued	30 Sep 2002	mg
		Modified	15 Okt 2014 ÄA 13275	dh
		Released	Yes	
		Tolerance	µm	
		Scale	20 : 1 (A3H)	
RONDA	5040.B, 5040.D, 5040.E	Sous réserve de modifications Änderungen vorbehalten Modifications reserved		
		No.	3316.075	08

* En cas de données différentes, veuillez contacter le service après-vente

* Bei abweichenden Werten, bitte technischen Kundendienst anfragen

* In case of different values, please contact the customer service



Tige de travail (intégrée dans le mouvement)
Arbeitsstellwelle (im Werk eingebaut)
Working stem (implemented in the movement)

No. d'article Artikelnummer Part number	L	L1	L2	L3	S	D
3000.177.CO	20.00	10.23	24.23	10.15	0.90	1.10



Couleur de la couronne Kronenfarbe Crown color	bleu foncé dunkelblau dark blue
Code	UN 5002

Tige (normale) / Stellwelle (normal) / Stem (normal)

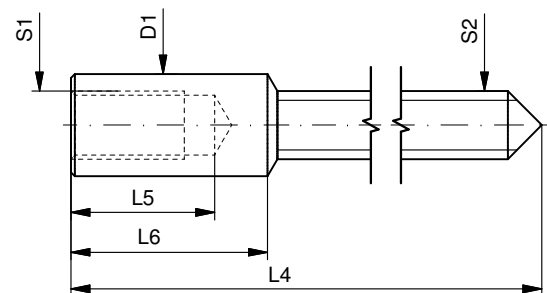
No. d'article Artikelnummer Part number	L	L1	L2	L3	S	D
3000.177	20.00	10.23	24.23	10.15	0.90	1.10
3000.191	32.00	22.23	36.23	22.15	0.90	1.10



Couronne vissée Geschraubte Krone Screwed crown	
Force ⇐ min. Kraft ⇐ min. Force ⇐ min.	10 N
Force ⇐ max. Kraft ⇐ max. Force ⇐ max.	15 N

Rallonge de tige / Stellwelle Verlängerung / Stem extension

No. d'article Artikelnummer Part number	L4	L5 (min)	L6	S1	S2	D1
3000.040	12.00	1.90	2.60	0.90	0.90	1.35



Tige (dimensions / forces)
Stellwelle (Dimensionen / Kräfte)
Stem (dimensions / forces)

RONDA

5010.B, 5020.B, 5021.D, 5030.D,
5040.B, 5040.D, 5040.E, 5040.F,
5050.B, 5050.C, 5051.C, 5130.B, 5130.D

Issued	05 Sep 2012	ds5222
Modified	17 Mär 2017 ÄA 34582	mg5224
Released	YES	
Tolerance	---	
Scale	10:1 (A3)	
Sous réserve de modifications Änderungen vorbehalten Modifications reserved		
No.	5030.019	01



Movement holder
Removing setting stem
H5XXX.1T



Movement holder
Setting hands
H5XXX.1A

Fitting dial and hands

- Crown in position II
- Wind crown, until date 02 appears
- Crown in position III
- Wind hour hand forwards, until date changes to 03
- Remove working stem
- Fit dial
- Point all hands towards 12 o'clock
- Set time
- Zero chronograph hand*
- Crown in position II
- Set date
- Crown in position I

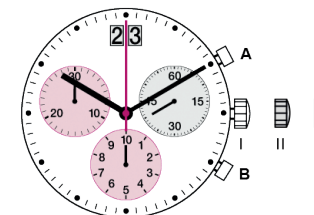
Date switching duration

First and tenth digit discs

~2hrs

*Zeroing the Chronograph hand

- Activate pusher A and B for 2 seconds at the same time
(Chrono seconds hand rotates once)
- Pusher A → to correct chrono seconds hand
- Pusher B → to jump to hour hand
- Pusher A → to correct hand position
- Pusher B → to jump to minute hand
- Pusher A → to correct hand position



General Instructions

Removing the setting stem can only be effected in Pos. I.

The use of supporting screws is essential when mounting the hands.

Permitted hand setting strengths:

Hr / min. hands: <40N

Other hands: <30N

During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.

You have decided to buy a watch, which was assembled by a watch-maker using a Ronda movement. Please note that no watches are produced or distributed under the Ronda Brand.

In case of repairs, guarantee claims and questions concerning the functioning of a watch, purchasers and consumers should contact their retailer or the watch manufacturer, for which the relevant information can be found in the sales or guarantee documentation provided with the watch.

Description of the display and control buttons

Display elements

- Date
- Second hand
- Minute hand
- Hour hand
- Second counter
- Minute counter
- 1/10 second counter (running for the first 30 sec.)
- Hour counter after 30 min.

Control buttons

- Push button A
- Crown
- Push button B

Setting the time

- * Pull out the crown to position III (the watch stops).
- Turn the crown until you reach the correct time 8:45.
- * Push the crown back into position I.

Please note:
 * In order to set the time to the exact second, 1 must be pulled out when the second hand is in position «60». Once the hour and minute hands have been set, 2 must be pushed back into position I at the exact second.

Setting the date (quick mode)

- Pull out the crown to position II (the watch continues to run).
- Turn the crown until the correct date 01 appears.
- Push the crown back into position I.

Please note:
 During the date changing phase between approx. 9 PM and midnight; the date must be set to the date of the following day.

An extreme acceleration in setting the date with quick mode can induce a false date indication. The synchronization is re-established by setting the date from 01 till 31 (crown in position II).

Setting the date/time following a battery change

- Pull out the crown to position II (the watch continues to run).
- Turn the crown until yesterday's date appears 01.
- * Pull out the crown to position III (the watch stops).
- Turn the crown until the correct date 04 appears.
- ** Continue to turn the crown until the correct time 8:30 PM appears.
- Push the crown back into position I.

Please note:
 * To set your watch to the exact second, please refer to the chapter entitled «setting the time».
 ** Please observe the AM/PM clock rhythm.

Chronograph: Basic function
 (Start / Stop / Reset)

- Start:** Press push-button A.
- Stop:** to stop the timing, press push-button A once more and read the chronograph hands: 4min/38sec/7/10 sec
- Zero positioning:** Press push-button B. (The chronograph hands will be reset to their zero positions.)

Chronograph: Accumulated timing

- Start:** (start timing)
- Stop:** (e.g. 15 min 5 sec following 1)
- Restart:** (timing is resumed)
- Stop:** (e.g. 5 min 12 sec following 3) = 20 min 17 sec (The accumulated measured time is shown)
- Reset:** The chronograph hands are returned to their zero positions.

Please note:
 * Following 4, the accumulation of the timing can be continued by pressing push-button A (Restart / Stop, Restart / Stop, ...).

Chronograph: Intermediate or interval timing

- Start:** (start timing)
- Display interval:** e.g. 20 minutes 17 seconds (timing continues in the background)
- Making up the measured time:** (The chronograph hands are quickly advanced to the ongoing measured time.)
- Stop:** (Final time is displayed)
- Reset:** The chronograph hands are returned to their zero position.

Please note:
 * Following 4, further intervals or intermediates can be displayed by pressing push-button B (display interval / make up measured time, ...).

Adjusting the chronograph hands to zero position

- Pull out the crown to position II (all chronograph hands are in their correct or incorrect zero position).
- Keep push-buttons A and B depressed simultaneously for at least 2 seconds (the second counter hand 360° → corrective mode is activated).

Adjusting the second counter hand
 Single step: A 1 x short
 Continuous: A long

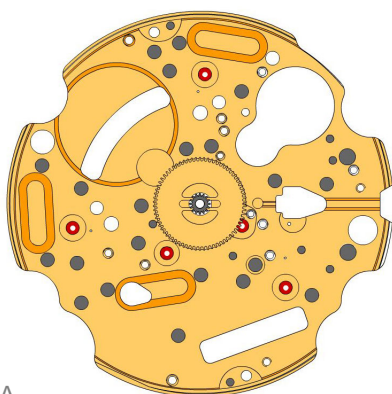
Adjusting the next hand B

Adjusting the 1/10 second counter hand (position 6h)
 Single step: A 1 x short
 Continuous: A long

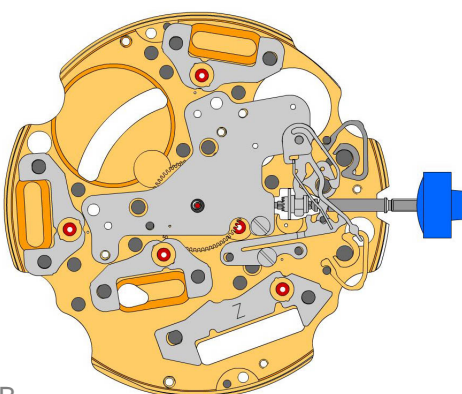
Adjusting the next hand B

Adjusting the minute counter hand (position 9h)
 Single step: A 1 x short
 Continuous: A long


















Returning the crown to position I
 Termination of the chronograph hands adjustment (can be carried out at any time).

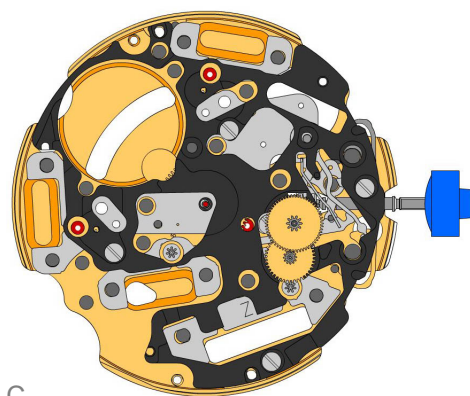


A



B

2000.574.G 1.		Main plate
3305.275.CO 2.		Cannon pinion with driver (Aig.1)
2030.017.CO 3.		Centre bridge Centre bridge held by 1 screw 4000.250. Parts 2030.017.CO, 3402.009.CO, 3004.223 and 3500.59 must be exchanged together.
4000.250 4.		Screw
3001.055.FI 5.		Sliding pinion
3000.177.CO 6.		Setting stem
3017.049 7.		Setting lever
3905.049 8.		Setting lever jumper (3 positions) Setting lever jumper held by 1 screw 4000.250.
4000.250 9.		Screw
3015.081 10.		Yoke (3 positions) Parts 3015.081 and 3905.067 must be exchanged together.
3905.067 11.		Yoke spring Tensioning the spring arm. Parts 3015.081 and 3905.067 must be exchanged together.
3406.030 12.		Pusher jumper B Put the grey jumper between the two posts on the further side.
3406.038 13.		Pusher jumper A Put the yellow jumper between the two posts on the closer side.
3622.040 14.		Stator Mark [Z] on stator.
3622.039 15.		Stator (counter 6h, 9h, chrono)
3622.039 16.		Stator (counter 6h, 9h, chrono)
3622.039 17.		Stator (counter 6h, 9h, chrono)



C


3603.079
18.  Plastic bracket
Plastic bracket held by 4 screws 4000.250.

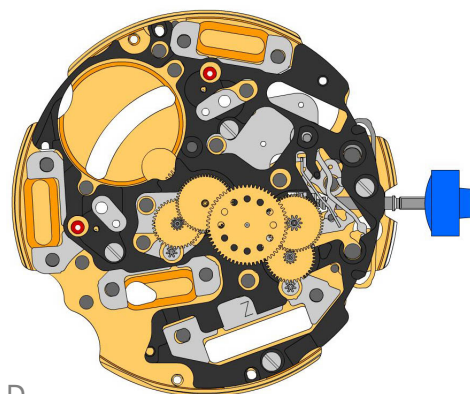
4000.250
19.  Screw

3715.094.RK
20.  Rotor


3715.094.RK
21.  Rotor


3147.046.CO
22.  Intermediate wheel

3136.142.CO
23.  Second wheel (long)

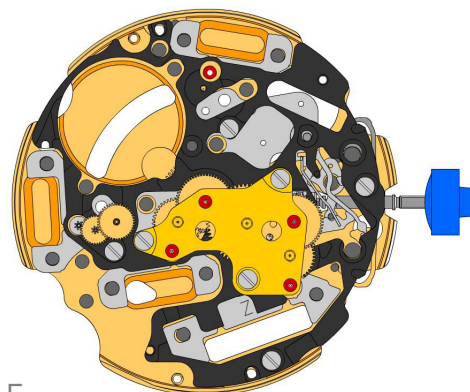


D


3147.047.CO
24.  Intermediate wheel (chrono)

3136.143.CO
25.  Chronograph wheel (Aig.1)

3122.056.CO
26.  Third wheel



E

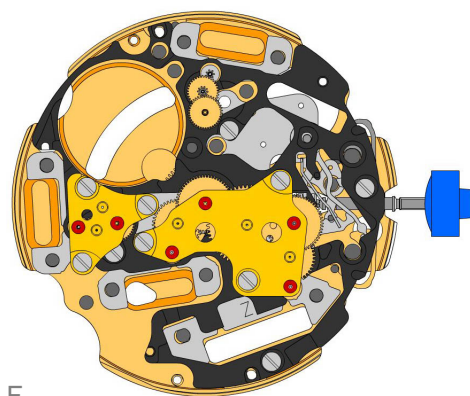
2020.148.G
27.  Train wheel bridge
Train wheel bridge held by 3 screws 4000.250.

4000.250
28.  Screw

3715.095.RK
29.  Rotor

3147.048.CO
30.  Intermediate wheel (counter)

3402.006.CO
31.  Minute counting wheel



F

2020.149.G
32.



Counter train wheel bridge
Counter train wheel bridge held by 3 screws 4000.250.

4000.250
33.



Screw

3715.095.RK
34.



Rotor

3147.053.CO
35.

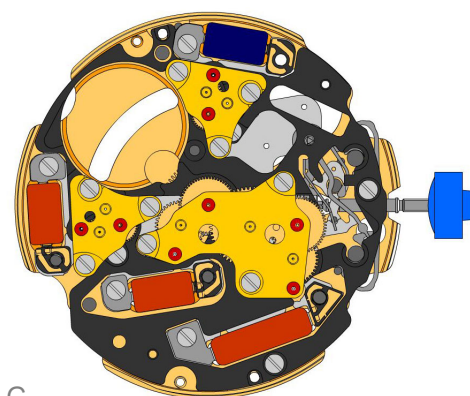


Intermediate wheel (counter 1/10sec)

3402.009.CO
36.



Counting wheel 1/10 sec
Parts 2030.017.CO, 3402.009.CO, 3004.223 and 3500.59 must be exchanged together.



G

2020.149.G
37.



Counter train wheel bridge
Counter train wheel bridge held by 3 screws 4000.250.

4000.250
38.



Screw

3621.053.RK
39.



Coil
Attention: Please hold the coil only on the grey coil core. Coil held by 1 screw 4000.250.

3621.054.RK
40.



Coil (counter 9h, chrono)
Attention: Please hold the coil only on the grey coil core. Coil held by 1 screw 4000.250.

3621.054.RK
41.



Coil (counter 9h, chrono)
Attention: Please hold the coil only on the grey coil core. Coil held by 1 screw 4000.250.

3621.055.RK
42.

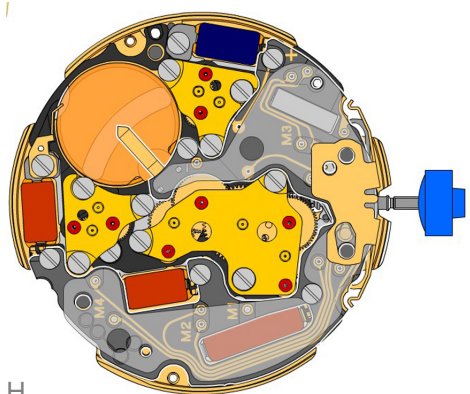


Coil (counter 6h)
Attention: Please hold the coil only on the grey coil core. Coil held by 1 screw 4000.250.

4000.250
43.



Screw



H

3601.118
44.



Contact strip
Contact strip held by 1 screw 4000.250.

4000.250
45.



Screw

3603.034
46.



Battery insulator

3612.144.5040
47.



Electronic module
Electronic module held by 5 screws 4000.248. Electronic measurements may be realised now.

4000.248
48.



Screw

3603.069
49.

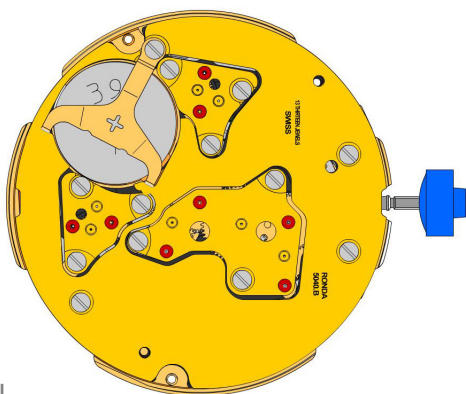


Circuit insulator

3601.107.G
50.



Pusher contact spring



2130.137.G.M01.5040B
51.



Electronic module cover
Electronic module cover held by 3 screws 4000.250.

3600.010.HGF
52.



Battery 395

3601.109.G
53.

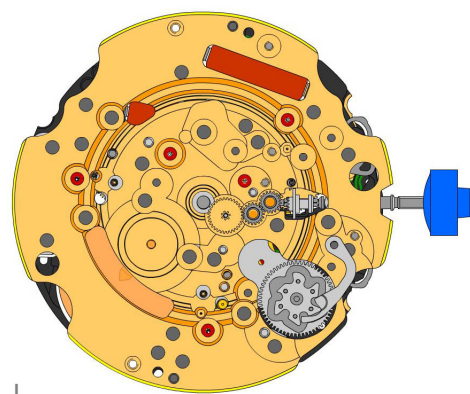


Bridge +
Bridge held by 1 screw 4000.250.

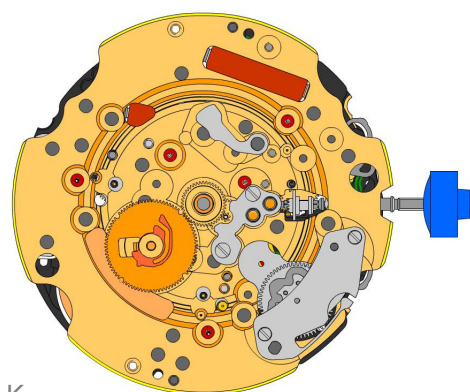
4000.250
54.

















Screw

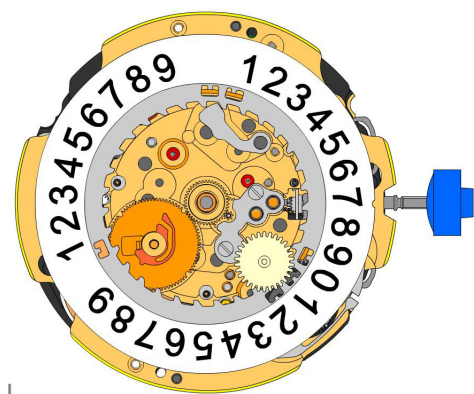


J



K

2000.574.G 55.		Main plate
3004.164 56.		Setting wheel
3004.164 57.		Setting wheel
3007.054.CO 58.		Minute wheel
2130.143 59.		Minute train bridge Minute train bridge held by 2 screws 4000.305.
4000.305 60.		Screw
3004.223 61.		Tens indicator driving wheel Parts 2030.017.CO, 3402.009.CO, 3004.223 and 3500.59 must be exchanged together. The short tooth of the tens indicator driving wheel must point to the center of the movement.
3500.075 62.		Tens jumper Parts 2030.017.CO, 3402.009.CO, 3004.223 and 3500.59 must be exchanged together.
2130.142 63.		Tens jumper maintaining plate Tensioning the spring arm. Tens jumper maintaining plate held by 2 screws 4000.306.
4010.306 64.		Screw
3301.241 65.		Hour wheel (Fig.1)
3315.016 66.		Friction spring
3004.224.CO 67.		Date indicator driving wheel
3500.049 68.		Date jumper



L

3504.214.AF.1.A
69. Units indicator (standard)



3147.054
70. Tens intermediate wheel



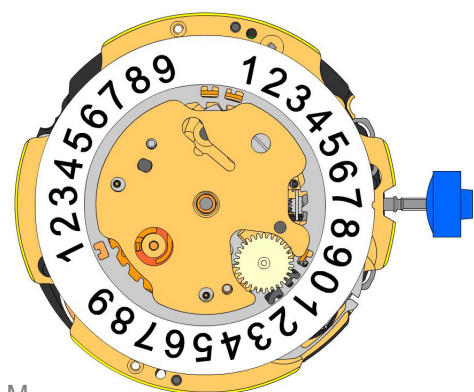
2130.141
71. Date indicator maintaining plate
Date indicator maintaining plate



3905.070
72. Date jumper spring
Insert the date jumper spring in the provided opening.



3504.216.AF.1.A
73. Tens indicator (standard)
Nick of the indicator at 3 o'clock.



M

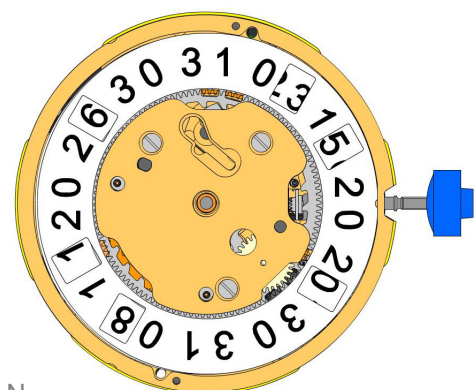
2130.140.G
74. Date mechanism maintaining plate
Date mechanism maintaining plate held by 2 screws 4000.250



4000.250
75. Screw



3506.072.G
76. Dial support



N

8200
77. Moebius 8200



9014
78. Moebius 9014

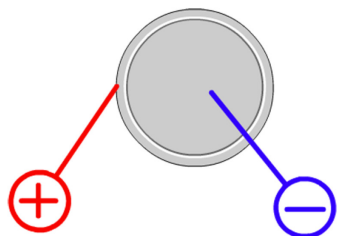


124
79. Jismaa 124

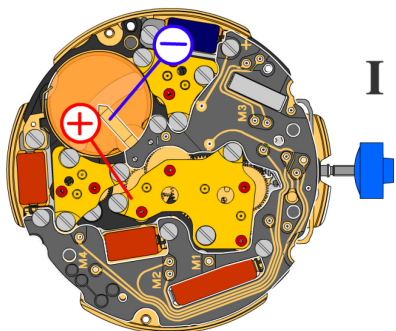


9020
80. Moebius 9020



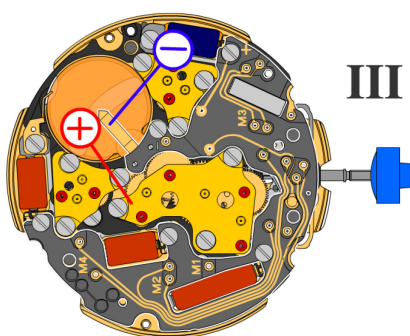


Battery	395
Voltage	1.55 V



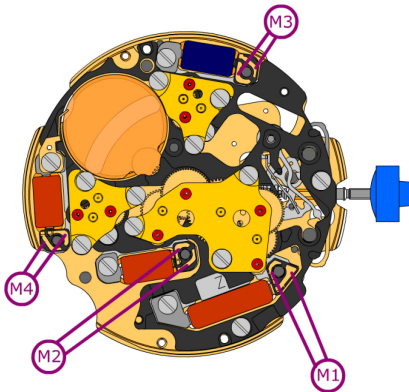
*Setting stem in position I, calendar not in gear,
60 s measuring interval for rate and consumption:*

Typical consumption	1.32 μA
Maximal consumption	1.65 μA
Rate	-10s/M. .. +20s/M.
Lower working voltage limit	1.20 V



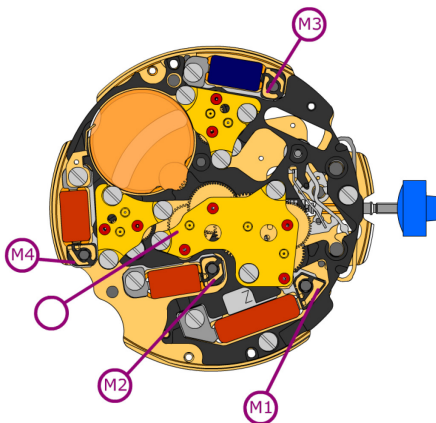
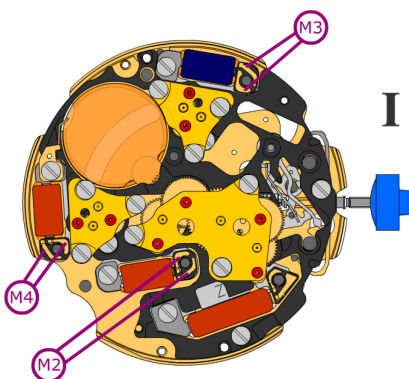
Setting stem in position III, 60 s measuring interval:

Typical consumption	0.10 μA
Maximal consumption	0.30 μA

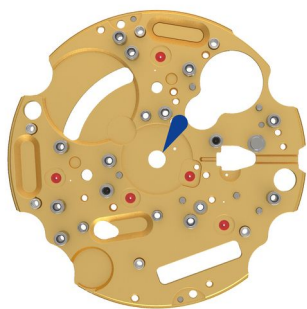

Coil resistance M1 **1.90 k Ω .. 2.10 k Ω**

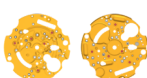

Coil resistance M2 **1.68 k Ω .. 1.88 k Ω**

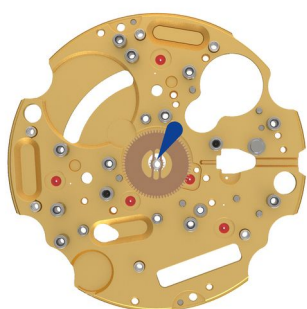
Coil resistance M3 **1.68 k Ω .. 1.88 k Ω**



Coil resistance M4 **1.68 k Ω .. 1.88 k Ω**

Coil isolation M1/M2/M3/M4 **∞ k Ω**

Signal generator (4.9 ms, 8 Hz):

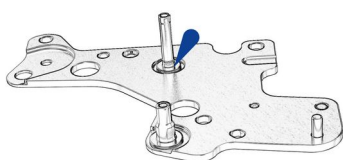
Lower working voltage limit
M2/M3/M4 **1.20 V**




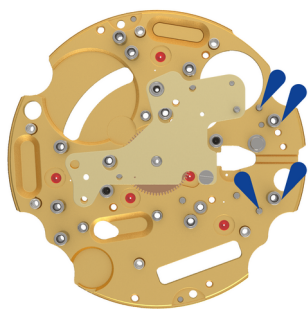
- | | | | |
|---|-----------------------------------------------------------------------------------|------------|--------------|
| 1 |  | 2000.574.G | Main plate |
| 2 |  | 8200 | Moebius 8200 |






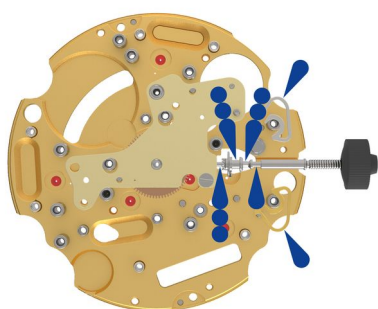
- | | | | |
|---|-----------------------------------------------------------------------------------|-------------|----------------------|
| 3 |  | 3305.275.CO | Cannon pinion (Aig.) |
| 4 |  | 8200 | Moebius 8200 |








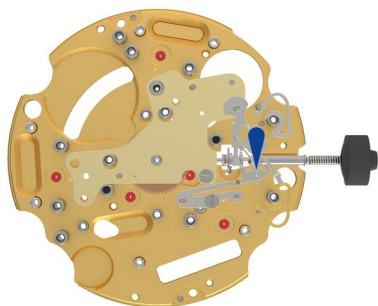
- | | | | |
|---|-------------------------------------------------------------------------------------|------|--------------|
| 5 |  | 8200 | Moebius 8200 |
|---|-------------------------------------------------------------------------------------|------|--------------|








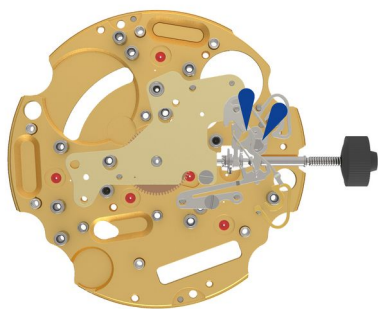
- | | | | |
|---|-----------------------------------------------------------------------------------|-------------|---------------|
| 6 |  | 2030.032.CO | Center bridge |
| 7 |  | 4000.250 | Screw |
| 8 |  | 8200 | Moebius 8200 |





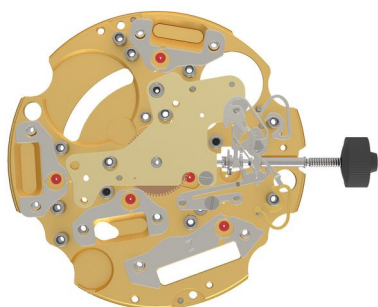
- | | | | |
|----|-------------------------------------------------------------------------------------|-------------|-------------------------------------------------------------------|
| 9 |  | 3406.038 | Pusher jumper A
Put the yellow jumper between the two pillars. |
| 10 |  | 3406.030 | Push jumper B
Put the grey jumper between the two pillars. |
| 11 |  | 3000.177.CO | Working stem |
| 12 |  | 3001.055.FI | Sliding pinion |
| 13 |  | 8200 / 9020 | Moebius 8200 / Moebius 9020 |







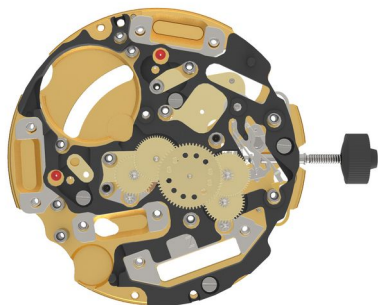
- | | | | |
|----|-------------------------------------------------------------------------------------|----------|----------------------|
| 14 |  | 3017.049 | Setting lever |
| 15 |  | 3905.049 | Setting lever jumper |
| 16 |  | 4000.250 | Screw |
| 17 |  | 3015.081 | Yoke |
| 18 |  | 8200 | Moebius 8200 |



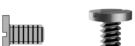
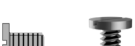
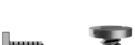













- | | | | |
|----|-----------------------------------------------------------------------------------|----------|-------------------------------------------|
| 19 |  | 3905.067 | Yoke spring
Tensioning the spring arm. |
| 20 |  | 8200 | Moebius 8200 |

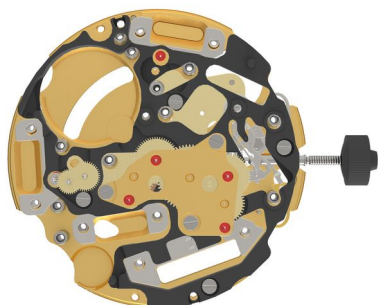















- | | | | |
|----|-------------------------------------------------------------------------------------|----------|-------------------------------|
| 21 |  | 3622.040 | Stator
Mark "Z" on stator. |
| 22 |  | 3622.039 | Stator |
| 23 |  | 3622.039 | Stator |
| 24 |  | 3622.039 | Stator |

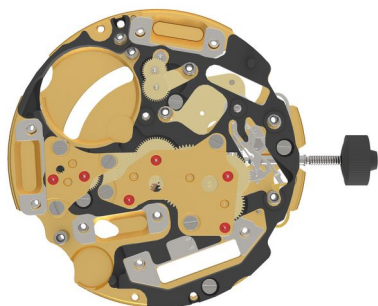









- | | | | |
|----|-------------------------------------------------------------------------------------|-------------|-----------------------------|
| 25 |  | 3603.079 | Plastic bracket |
| 26 |  | 4000.250 | Screw |
| 27 |  | 4000.250 | Screw |
| 28 |  | 4000.250 | Screw |
| 29 |  | 4000.250 | Screw |
| 30 |  | 3715.094.RK | Rotor |
| 31 |  | 3147.047.CO | Intermediate wheel (chrono) |
| 32 |  | 3136.143.CO | Chronograph wheel (Aig.) |







33			3715.094.RK	Rotor
34			3147.099.CO	Intermediate wheel
35			3136.142.CO	Seconde wheel long (Aig.)
36			3122.056.CO	Third wheel

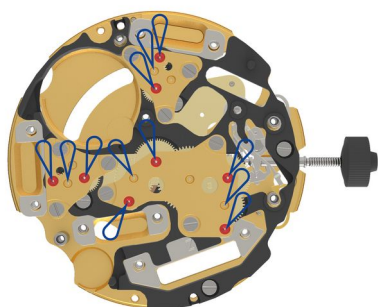










37			2020.148.G	Train wheel bridge
38			4000.250	Screw
39			4000.250	Screw
40			4000.250	Screw
41			3715.095.RK	Rotor
42			3147.048.CO	Intermediate wheel (counter)
43			3402.006.CO	Minute counting wheel

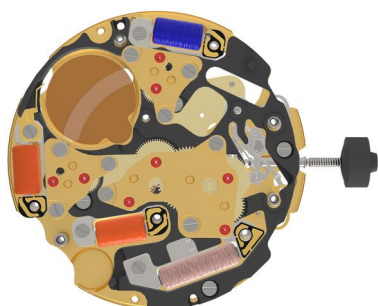











44			2020.149.G	Counter train wheel bridge
45			4000.250	Screw
46			4000.250	Screw
47			4000.250	Screw






48			3715.095.RK	Rotor
49			3147.053.CO	Intermediate wheel (counter 1/10 sec)
50			3402.016.CO	Counting wheel 1/10 sec

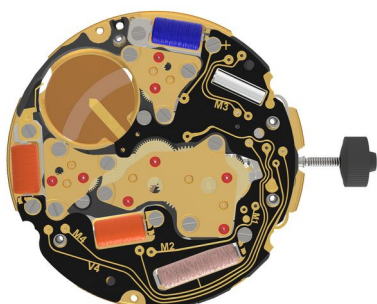













51			2020.149.G	Counter train wheel bridge
52			4000.250	Screw
53			4000.250	Screw
54			4000.250	Screw
55			9014	Moebius 9014

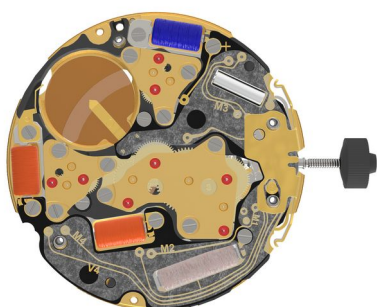




56			3621.053.RK	Coil
	Attention: Please hold the coil only on the grey coil core.			
57			3621.054.RK	Coil
	Attention: Please hold the coil only on the grey coil core.			
58			3621.055.RK	Coil
	Attention: Please hold the coil only on the grey coil core.			
59			3621.054.RK	Coil
	Attention: Please hold the coil only on the grey coil core.			
60			3601.118	Contact strip
61			4000.250	Screw
62			4000.250	Screw

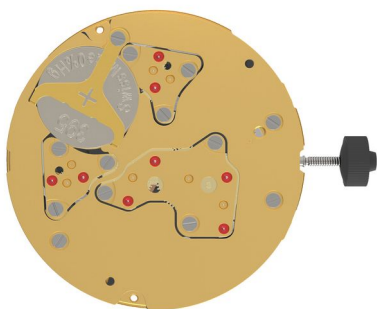
63			4000.250	Screw
64			4000.250	Screw
65			3603.034	Battery insulator










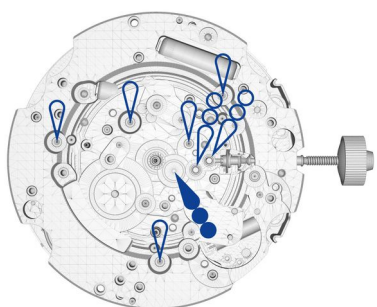
66			3612.247.5040	Electronic module
67			4000.250	Screw
68			4000.250	Screw
69			4000.250	Screw
70			4000.250	Screw
71			4000.250	Screw




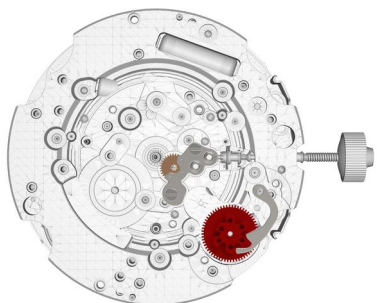
72			3603.069	Circuit insulator
73			3601.107.G	Pusher contact spring



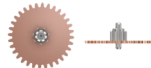




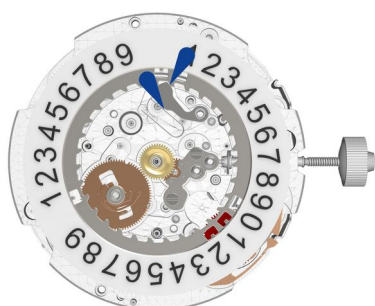
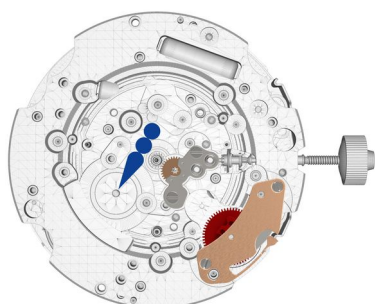
74		2130.137.G.M01.5040.B	Electronic module cover
75		4000.250	Screw
76		4000.250	Screw
77		4000.250	Screw
78		3600.010.HGF	Battery 395 (Ø 9.50 x 2.70)
79		3601.109.G	Bridle +
80		4000.250	Screw

















81		I-4 / 9020 / 9014	Moebius I-4 / Moebius 9020 / Moebius 9014
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82		3004.164.TA	Setting wheel
83		3004.164.TA	Setting wheel
84		3007.054.CO	Minute wheel
85		2130.143	Minute train bridge
86		4000.305	Screw





87		4000.305	Screw
88		3004.227	Tens indicator driving wheel The short tooth of the tens indicator driving wheel must point to the center of the movement.
89		3500.075	Tens jumper
90		2130.142	Tens jumper maintaining plate Tensioning the spring arm.
91		4010.306	Screw
92		4010.306	Screw
93		9020	Moebius 9020
94		3004.224.CO	Date indicator driving wheel
95		3301.241	Hour wheel (Aig.)
96		3315.016	Friction spring
97		3504.214.AF.1.A	Units indicator (T3, G12) Nick of the indicator at 3 o'clock.
98		3500.049	Date jumper
99		3905.070	Date jumper spring Insert the date jumper spring in the previous opening.
100		8200	Moebius 8200

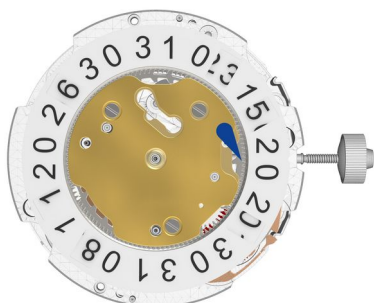


101  2130.141 Date indicator maintaining plate


102  4000.250 Screw


103  3504.216.AF.1.A Tens indicator (T3, G12)
Nick of the indicator at 3 o'clock.

104  3147.054 Intermediate wheel

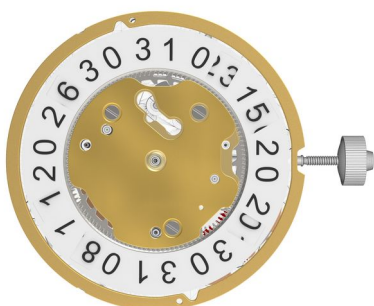


105  2130.140.G Date mechanism maintaining plate

106  4000.250 Screw

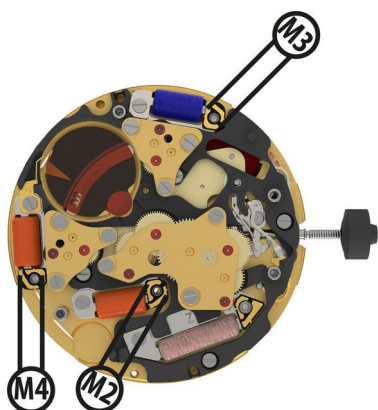
107  4000.250 Screw

108  8200 Moebius 8200

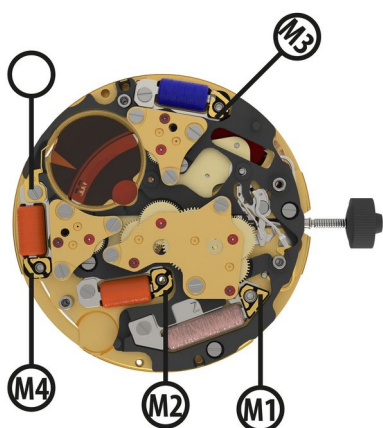


109  3506.072.G Dial support

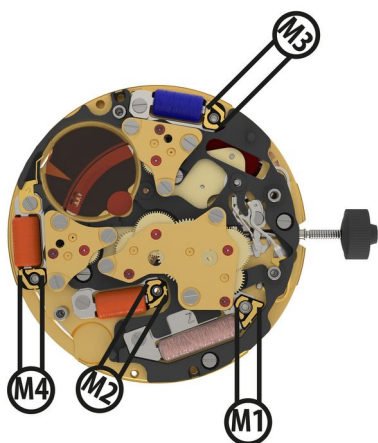
Measurement



Signal generator (4.9ms, 8Hz)
< 1.20 V



Coil insulation M1 - M4
infinite

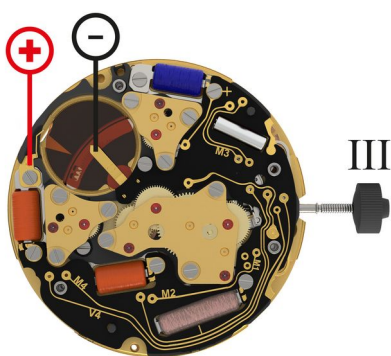


Coil resistance movement
(min./max.) 1900 - 2100 Ohm

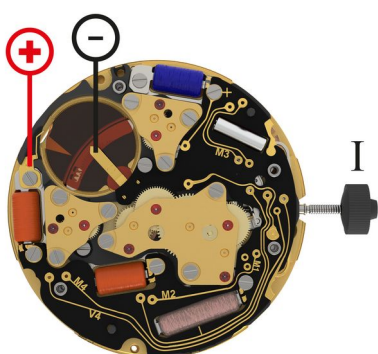
Coil resistance M2
(min./max.) 1680 - 1880 Ohm

Coil resistance M3
(min./max.) 1680 - 1880 Ohm

Coil resistance M4
(min./max.) 1680 - 1880 Ohm



Setting stem in position III, 60 s measuring interval.
(typ./max.) 0.10 / 0.30 μ A



Setting stem in position I, calendar not in gear, 60s measuring interval.

(typ./max.) 1.32 / 1.65 μ A

Lower working voltage limit
<1.20 V

60s measuring interval
-10 .. +20s/mth



Voltage
typ 1.5 V