

## Caliber 715Li – 11½"



### Product Specifications

Analog quartz movement

Line	normtech
Caliber	715Li
Size	11½"
Version Swiss Made	5 Jewels / gold plated EOL
Version Swiss Parts	5 Jewels / nickel plated
Standard battery life	10 Years
Standard hand fitting height	1

### Features

- Very long battery life
- Repairable metal watch movement
- Power saving mechanism with pulled out stem:  
Reduction of consumption approximately 70%
- Many high hand heights available
- Lithium battery

### Functions

- Date
- 3 hands

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### Technical Specifications

Diameter Total	26.00 mm
Case fitting	25.60 mm
Movement height	4.60 mm
Height over standard battery	4.60 mm
Movement rest	0.60 mm
Height over stem	1.00 mm
Length of stem travel	0.90 mm
Stem thread	0.90 mm
Useful torque second – typical	8 µNm
Useful torque minute – typical	400 µNm
Operating temperature	0 - 50 °C
Instantaneous rate	-10/ +20 sec/month
Resistance to magnetic fields	18.8 Oe
Resistance against shock	NIHS 91-10

### Battery Specifications

Standard battery	No. CR2016
Standard battery life	10 Years
Battery voltage	3 V
Current consumption – typical	0.64 µA (Date Mechanism not in Gear)
Current consumption – maximum	0.85 µA (Date Mechanism not in Gear)

### Watch production

Drawing Casing ring (standard, PDF)  
Drawing Dial (stem 3h, calendar 4h, PDF)  
Drawing Dial (stem 3h, calendar 3h, PDF)  
Drawing Dial (stem 3h, calendar 6h, PDF)  
Drawing Dial (stem 3h, calendar 3h, round, PDF)  
Drawing Dial (stem 3h, calendar 6h, round, PDF)  
Drawing Dial (stem 3h, calendar 4 1/2 h, PDF)  
Drawing Dial (stem 3h, calendar 4h, round, PDF)  
Drawing Hand fitting (hand height 0-5, PDF)  
Drawing Hand fitting (hand height 6, PDF)  
Drawing Stem

### User's manual

User's manual (PDF)

### Watch repairs

Technical instruction (PDF)