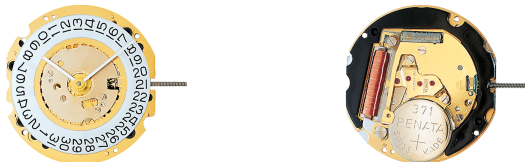


## Caliber 704 – 10½"



### Product Specifications

Analog quartz movement

Line normtech

Caliber 704

Size 10½"

Version Swiss Made 5 Jewels / gold plated

Version Swiss Parts 1 Jewels / nickel plated

Standard battery life 60 months

Standard hand fitting height 1

### Features

- Very long battery life
- Repairable metal watch movement
- Power saving mechanism with pulled out stem:  
Reduction of consumption approximately 70%

### Functions

- Date
- 2 hands

## Caliber 704 – 10½"

### Technical Specifications

Diameter Total	23.90 mm
Case fitting	23.30 mm
Movement height	2.50 mm
Height over standard battery	2.75 mm
Movement rest	0.30 mm
Height over stem	1.00 mm
Length of stem travel	0.90 mm
Stem thread	0.90 mm
Useful torque second – typical	8 µNm
Useful torque minute – typical	400 µNm
Operating temperature	0-50 °C
Instantaneous rate	-10/ +20 sec/month
Resistance to magnetic fields	18.8 Oe
Resistance against shock	NIHS 91-10

### Battery Specifications

Standard battery	No. 371
Standard battery life	60 months
Battery voltage	1.5 V
Current consumption – typical	0.96 µA (Date Mechanism not in Gear)
Current consumption – maximum	1.35 µA (Date Mechanism not in Gear)

### Watch production

Drawing Casing ring (standard, PDF)  
Drawing Dial (stem 3h, calendar 3h, PDF)  
Drawing Dial (stem 3h, calendar 4h, PDF)  
Drawing Dial (stem 3h, calendar 3h, round, PDF)  
Drawing Dial (stem 3h, calendar 6h, PDF)  
Drawing Dial (stem 3h, calendar 6h, round, PDF)  
Drawing Dial (stem 3h, calendar 4h, PDF)  
Drawing Dial (stem 3h, calendar 4 1/2 h, PDF)  
Drawing Hand fitting (hand height 1-3, PDF)  
Drawing Stem

### User's manual

User's manual (PDF)

### Watch repairs

Technical instruction (PDF)