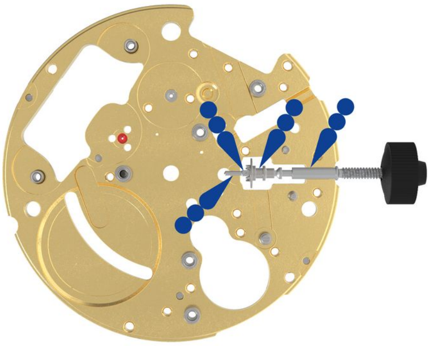
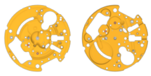
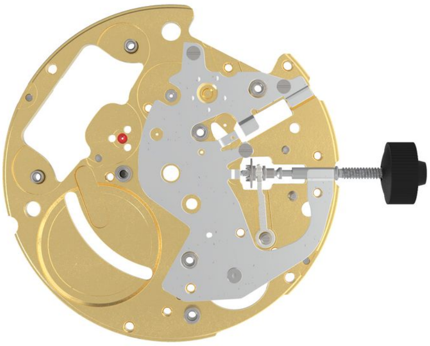
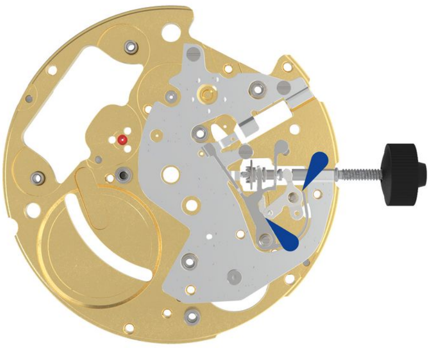
TECHNICAL INSTRUCTION TI_6003.B



1		2000.664.G	Main plate B (Kls)
2		3000.189.CO	Working stem
3		3001.068.FI	Sliding pinion B
4		9020	Moebius 9020

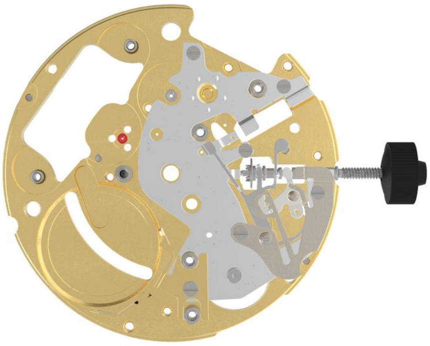


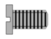
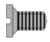
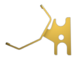
5		2130.204.CO	Setting mechanism cover
6		4000.321	Screw
7		4000.321	Screw
8		4000.321	Screw
9		3015.083	Bottom yoke

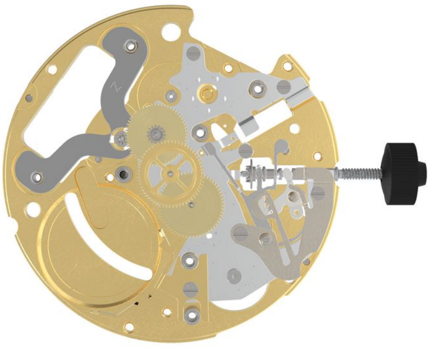


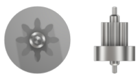
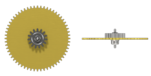
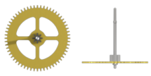
10		3017.056.CO	Setting lever
11		3015.082	Yoke
12		8200	Moebius 8200

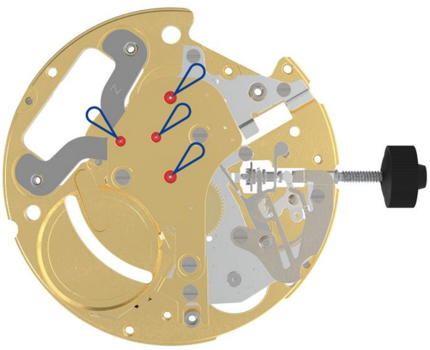
TECHNICAL INSTRUCTION TI_6003.B



13		3905.069 Tensioning the spring arm.	Setting lever jumper
14		4000.312	Screw
15		4000.328	Screw
16		3601.117.G	Battery clamp (+)
17		4000.244	Screw

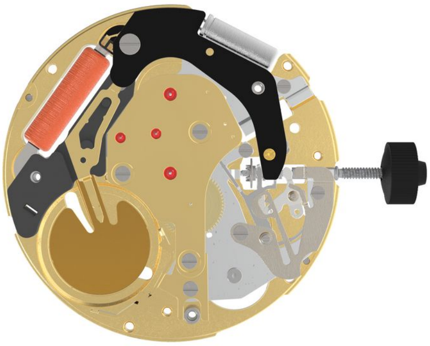


18		3622.042	Stator
19		3715.103.RK	Rotor
20		3147.056.CO	Intermediate wheel
21		3122.086.CO	Third wheel
22		3136.160.CO	Center second wheel (Aig.)

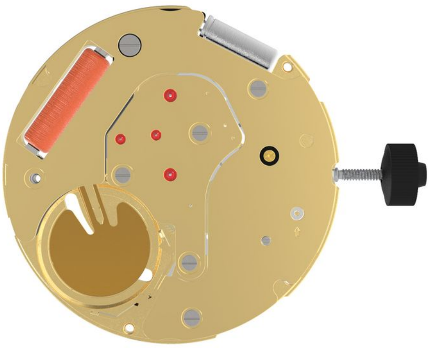


23		2020.180.G	Train wheel bridge
24		4000.279	Screw
25		4000.279	Screw
26		4000.279	Screw
27		9014	Moebius 9014

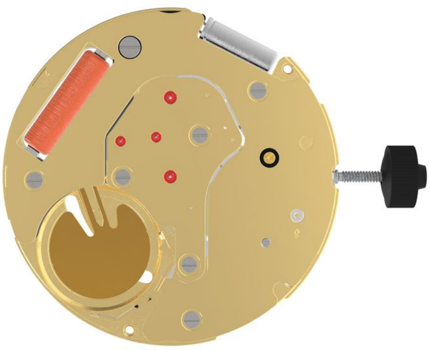
TECHNICAL INSTRUCTION TI_6003.B



28		3621.060.RK	Coil Attention: Please hold the coil only on the grey coil core.
29		3603.075	Battery insulator
30		3603.074	Bridle (-) insulator
31		3601.116	Bridle -
32		3612.270.RK	Electronic module
33		4000.318	Screw

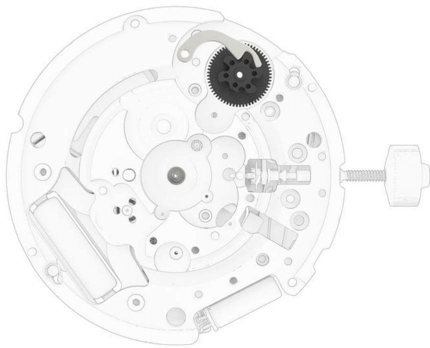


34		2130.168.G.M01.6003B	Electronic module cover
35		4000.102	Screw
36		4000.102	Screw

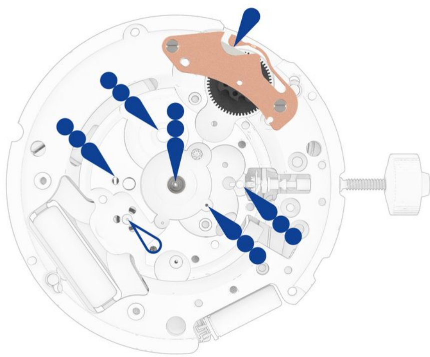


37		4000.102	Screw

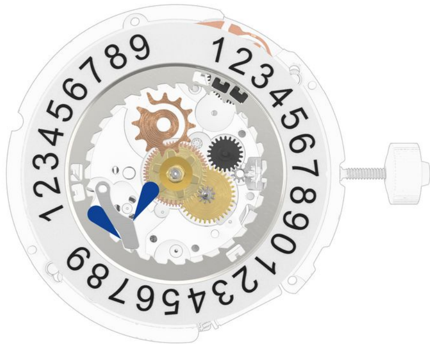
TECHNICAL INSTRUCTION TI_6003.B

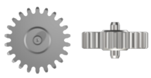
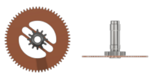
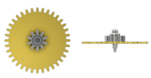
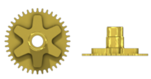


38		3600.031.HGF	Battery 373 (Ø 9.45 x 1.65)
39		3903.061	Center tube
40		3004.232	Tens indicator driving wheel
41		3500.060	Tens jumper



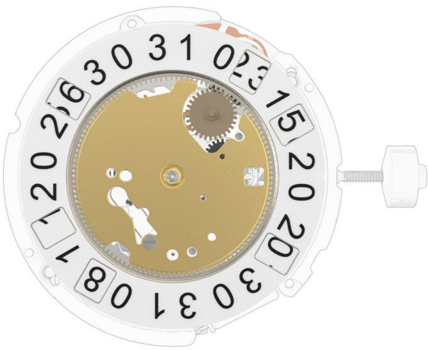
42		2130.171	Tens jumper maintaining plate
43		4000.332	Screw
44		4000.332	Screw
45		8200 9014 9020	Moebius 8200 Moebius 9014 Moebius 9020

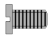
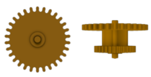


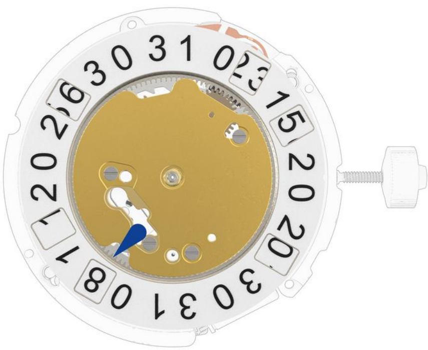
46		3004.182.FI	Setting wheel B
47		3004.183.FI	Intermediate setting wheel
48		3305.305.CO	Cannon pinion (Aig.)
49		3007.073.CO	Minute wheel
50		3301.271.CO	Hour wheel (Aig.)
51		3315.001	Friction spring
52		3504.217.AF.1.A	Units indicator (T3, G12)

TECHNICAL INSTRUCTION TI_6003.B

53		3004.187	Date indicator driving wheel
54		3500.061	Date jumper B
55		8200	Moebius 8200

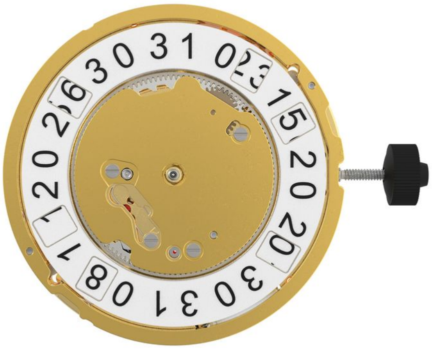


56		2130.169	Date indicator maintaining plate
57		4000.312	Screw
58		3504.218.AF.1.A	Tens indicator (T3, G12)
59		3905.070	Date jumper spring Insert the date jumper spring in the previous opening.
60		3147.057	Tens intermediate wheel



61		2130.170.G	Date mechanism maintaining plate
62		4000.312	Screw
63		4000.312	Screw
64		4000.312	Screw
65		8200	Moebius 8200

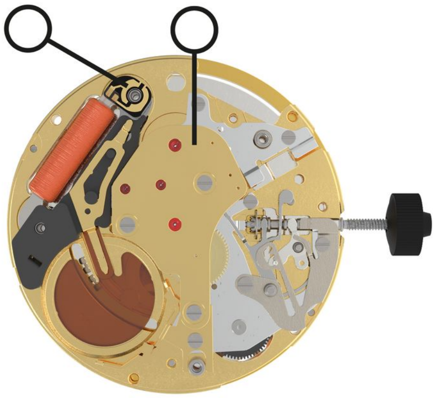
TECHNICAL INSTRUCTION TI_6003.B



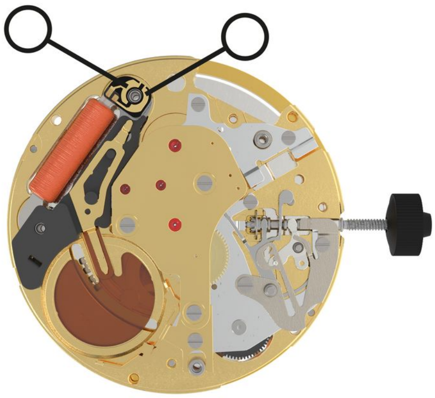
66		3506.075.G	Dial support

TECHNICAL INSTRUCTION TI_6003.B

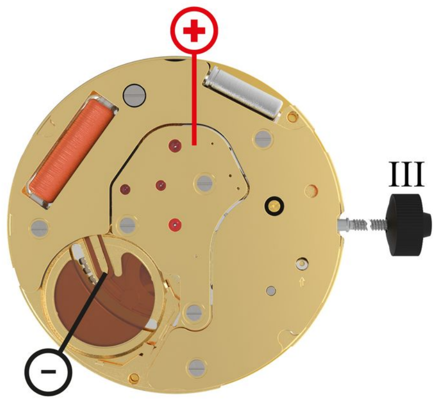
Measurement



Coil insulation
Infinite

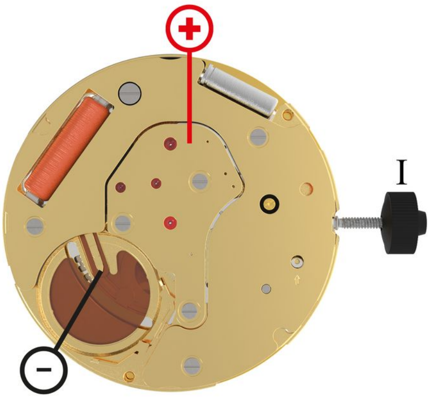


Coil resistance movement
(min./max.) 1610 - 1810 Ohm



Setting stem in position III, 60 s measuring interval.
(typ./max.) 0.10 / 0.30µA

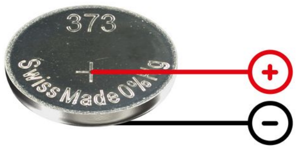
TECHNICAL INSTRUCTION TI_6003.B



Lower working voltage limit
<1.20 V

60s measuring interval
-10 .. +20s/mth

Setting stem in position I, calendar not in gear, 60s measuring interval.
(typ./max.) 1.03 / 1.85 µA



Voltage
typ 1.5V