



**Movement holder**  
Removing setting stem  
H70X.1T



**Movement holder**  
Setting hands  
H706.1A



**Supporting screws centre/edge**  
Swiss made movement holder  
.0.8mm/1.4mm

#### Fitting dial and hands

- Remove working hand
- Fit dial
- Set date hand on any index
- Set weekday hand on any index
- Set month hand on any index
- Crown in position II
- Wind hand forward, until weekday hand changes
- Set remaining hands at 12:00 hrs
- Set calendar functions\*
- Push crown in position I

#### Switching times

Moon phase	~ 20:00 hrs
Weekday	~ 24:00 hrs
Month	~ 2:00 hrs
Date	~ 2:00 hrs

#### \*Setting calendar functions

- Wind hand forwards until full moon appears in dial
- Wind hand forwards showing difference from last full moon
- Set actual time, if outside blocked time (22:00 to 5:00 hrs) otherwise wind hands forwards trough 5:00 hrs
- Press corrector A, until actual date is displayed
- Press corrector B, until actual weekday is displayed
- Press corrector C, until actual month is displayed
- Set time, if not already done under point C.

**Details:** See Instruction Manual



#### General instructions

Removing the setting stem can only be effected in position I.

The use of supporting screws is essential when mounting the hands.

Permitted hand setting strenghts:

Hr. / min. hands:	<40N
Other hands:	<30N

The moon disc must not be adjusted other than by the stem. Any direct manipulation of the moon disc leads to loss of the holding force and thus will strongly impact the function.

#### Blocking period

During the blocking period between 22:00 and 5:00 hrs automatic changes are in progress. It is not allowed to activate the pushers A or B (quick-correction of date, day of the week) during the blocking period. The blocking period for the quick-correction of the month corrector C) lasts from the 30th day, 10 hrs until the 1st day of the following month, 5:00 hrs.

Pressing the pusher during this period may cause malfunctions in the movement.