



**Movement holder**  
Removing setting stem  
H5XXX.1T



**Movement holder**  
Setting hands  
H5XXX.1A

**Fitting dial and hands**

- Crown in position II
- Wind crown, until date 02 appears
- Crown in position III
- Wind hour hand forwards, until date changes to 03
- Remove working stem
- Fit dial
- Point all hands towards 12 o'clock
- Set time
- Wind hands forwards, until actual weekday and time are displayed
- Zero chronograph hand\*
- Crown in pos. II
- Set date
- Crown in position I

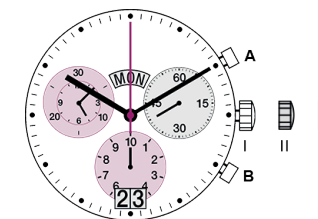
**Date switching duration**

First and tenth digit discs  
Weekday

~2hrs  
~3½hrs

**\*Zeroing the Chronograph hand**

- Activate pushers A and B for 2 seconds at the same time  
(Chrono seconds hand rotates once)
- Pusher A → to correct chrono seconds hand
- Pusher B → to jump to hour hand
- Pusher A → to correct hand position
- Pusher B → to jump to minute hand
- Pusher A → to correct hand position


**General Instructions**

Removing the setting stem can only be effected in Pos. I.

The use of supporting screws is essential when mounting the hands.

Permitted hand setting strengths:

Hr / min. hands: <40N

Other hands: <30N

During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.

**Weekday setting tip**

In order to avoid damage, the weekday disc should only be set with the setting stem in position III.