



Movement holder
Removing setting stem
H5XXX.1T



Movement holder
Setting hands
H5XXX.1A

Fitting dial and hands

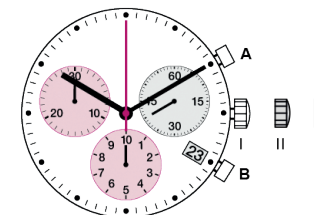
- Crown in position III
- Wind crown forwards, until date changes
- Remove working stem
- Fit dial
- Point all hands towards 12 o'clock
- Set time
- Zero chronograph hand*
- Crown in position II
- Set date
- Crown in position I

Date switching duration:

~1¼hrs

*Zeroing the Chronograph hand

- Activate pusher A and B for 2 seconds at the same time
(Chrono seconds hand rotates once)
- Pusher A → to correct chrono seconds hand
- Pusher B → to jump to hour hand
- Pusher A → to correct hand position
- Pusher B → to jump to minute hand
- Pusher A → to correct hand position



General Instructions

Removing the setting stem can only be effected in Pos. I.

The use of supporting screws is essential when mounting the hands.

Permitted hand setting strengths:

Hr / min. hands: <40N

Other hands: <30N

During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.