



**Movement holder**  
*Removing setting stem*  
 H5XXX.1T



**Movement holder**  
*Setting hands*  
 H5XXX.1A

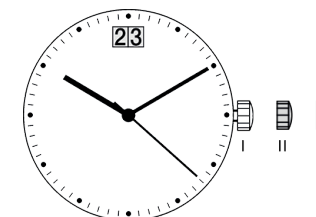
**Fitting dial and hands**

- Crown in position II
- Wind crown, until date 02 appears
- Crown in position III
- Wind hour hand forwards, until date 03 changes
- Remove working hand
- Fit dial
- Point all hands towards 12 o'clock
- Set time
- Crown in position II
- Set date
- Crown in position I

**Date switching duration:**

*First and tenth digit discs*

~2hrs


**General Instructions**

*Removing the setting stem can only be effected in Pos. I.*

*The use of supporting screws is essential when mounting the hands.*

*Permitted hand setting strengths:*

*Hr / min. hands: <40N*

*Other hand: <30N*

*During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.*