



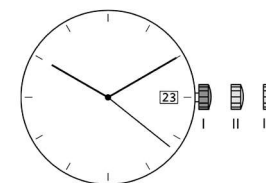
**Movement holder**  
*Removing setting stem*  
 H ZXX.1T



**Movement holder**  
*Setting hands*  
 H ZXX.2A

### Fitting dial and hands

- Crown in position III
- Wind hour hand forward, until date changes
- Remove working hands
- Put the friction spring on the hour wheel
- Fit dial
- Place the hands of the hour, minute and second towards 12 o'clock
- Set time
- Crown in position II
- Set date
- Crown in position I



### General Instructions

*Removing the setting stem can only be effected in Pos. I.*

*The use of supporting screws at pos. 3h/6h and in the centre is essential when mounting the hands (no support possible at 9h!).*

*Permitted hand setting strengths:*

*Hr / min. hands: <40N*

*Other hands: <30N*

*During quick date correction (setting stem in position II), a date switching speed of 5 d/s must not be exceeded.*

*The following lube points have to be added for the assembling of winding stems:*

