



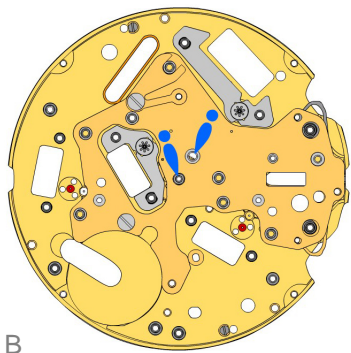








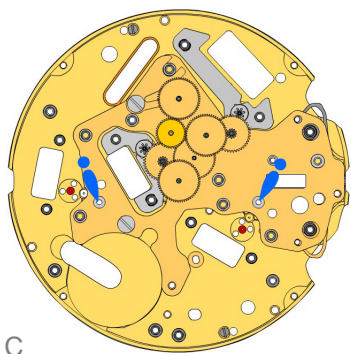









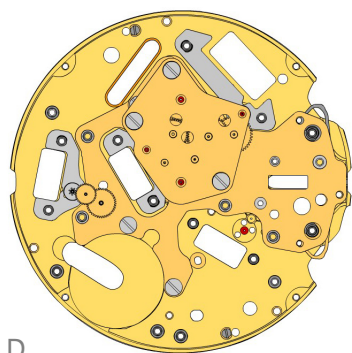
2000.700.CO 1.		Main plate
3406.038 2.		Pusher jumper A Put the yellow jumper between the two posts on the closer side.-#13;
3406.030 3.		Pusher jumper B Put the grey jumper between the two posts on the further side.
3305.364.CO 4.		Canon pinion (Aig.1)









2030.029 5.		Center bridge Center bride held by 2 screws 4000.250.
4000.250 6.		Screw
3406.040 7.		Friction spring Friction spring held by 1 screw 4000.250.
4000.250 8.		Screw
3622.055 9.		Stator
3622.054 10.		Stator chrono Mark 1 on stator.
3715.119.RK 11.		Rotor
3715.119.RK 12.		Rotor

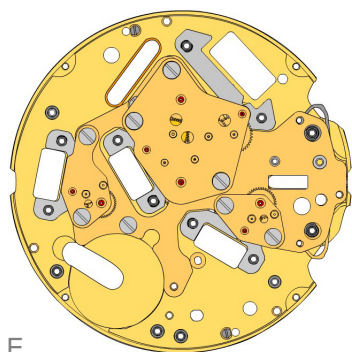


3147.073.CO 13.		Intermediate wheel
3147.074.CO 14.		Intermediate wheel chrono
3122.067.CO 15.		Third wheel
3136.180.CO 16.		Chronograph wheel
3136.179.CO 17.		Second wheel
3136.178.CO 18.		Small second wheel
3004.203.CO 19.		Reverse wheel









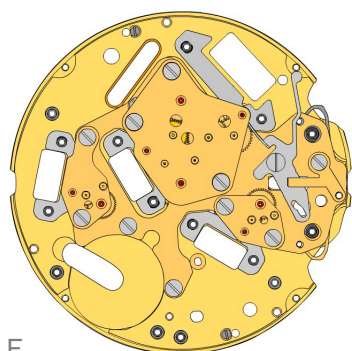
D

2020.188.G 20.		Train wheel bridge Train wheel bridge held by 2 screws 4000.250. Mark [2].
4000.250 21.		Screw
3622.039 22.		Stator counter (cpt 6h and 9h and chrono)
3402.012.CO 23.		Minute counting wheel
3715.120.RK 24.		Rotor
3147.076.CO 25.		Intermediate wheel (counter 30min)









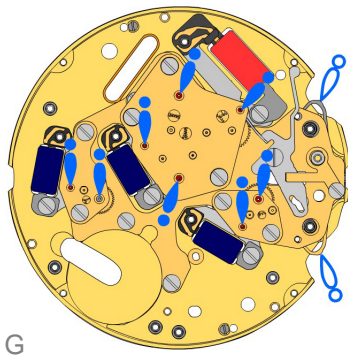
E


2020.191.G 26.		Counter train wheel Bridge Train wheel bridge held by 2 screws 40000.250. Mark [2].
4000.250 27.		Screw
3622.039 28.		Stator counter
3402.013.CO 29.		Counting wheel (1/10 s)
3715.120.RK 30.		Rotor
3147.075.CO 31.		Intermediate wheel (counter 1/10 s)





F


2020.190.G 32.		Counter train wheel bridge Train wheel bridge held by 2 screws 40000.250. Mark [2].
4000.250 33.		Screw
3016.029 34.		Stop lever Stop lever held by 1 screw 4000.249.
4000.249 35.		Screw
2130.222 36.		Maintaining plate Maintaining plate held by 1 screw 4000.248.
4000.248 37.		Screw



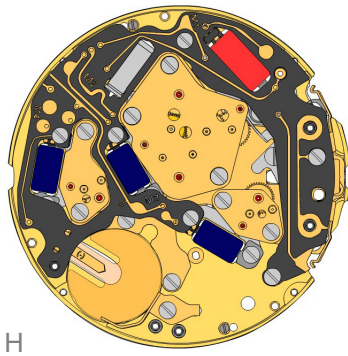
3621.072.RK
38.  **Coil centre**
Attention: Please hold the coil only on the grey coil core.

3621.055.RK
39.  **Coil counter**
Attention: Please hold the coil only on the grey coil core.


3621.055.RK
40.  **Coil counter**
Attention: Please hold the coil only on the grey coil core.


3621.055.RK
41.  **Coil counter**
Attention: Please hold the coil only on the grey coil core.

4000.250
42.  **Screw**





3603.089
43.  **Battery insulator**

3601.134
44.  **Pusher contact spring**

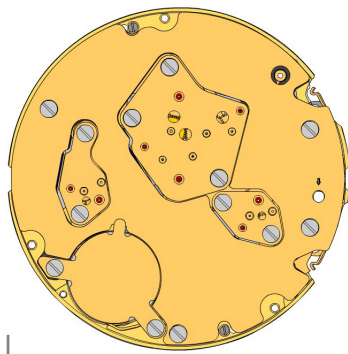
3612.218
45.  **Electronic module**
Electronic module held by 6 screws. (Electronic measurements may be realised now.)

4000.248
46.  **Screw**
4 screws 4000.248 for pressing the module on the coils.


4000.250
47.  **Screw**
2 screws 4000.248 for pressing the module on the 2 posts.

3601.132.G
48.  **Lateral bridle**
Lateral bridle held by 1 screw 4000.250.

4000.250
49.  **Screw**



3603.090
50.  **Circuit insulator**

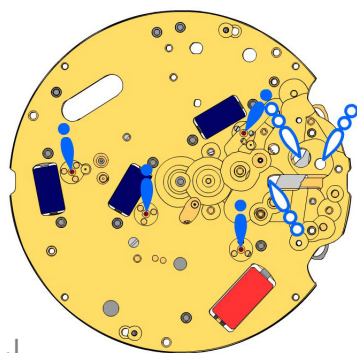
2130.206.G.M01.8040N
51.  **Electronic module cover**
Electronic module cover held by 4 screws 4000.250.

4000.250
52.  **Screw**

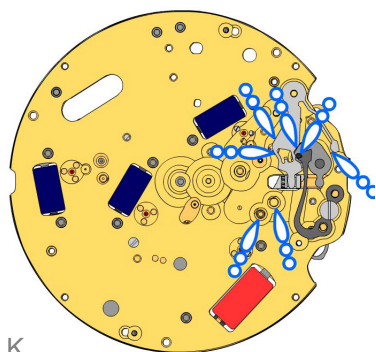
3600.010.HGF
53.  **Battery 395**

3601.133.G
54.  **Bridle +**
Bridle + held by 2 screws 4000.250.

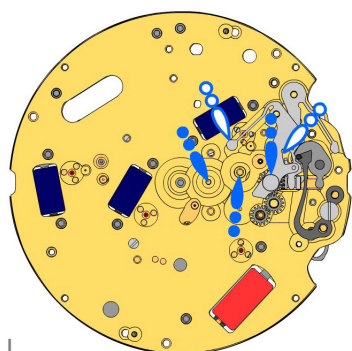
4000.250
55.  **Screw**



J



K



L

 2000.700.CO
56. Main plate

 3017.054.CO
57. Setting lever

 3001.046
58. Sliding pinion

 3015.088
59. Yoke (3 positions)

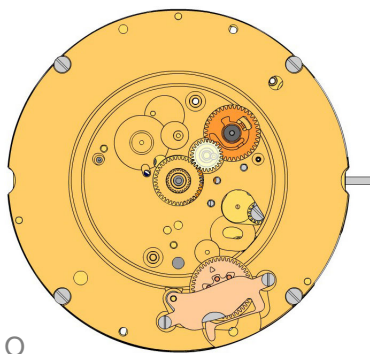
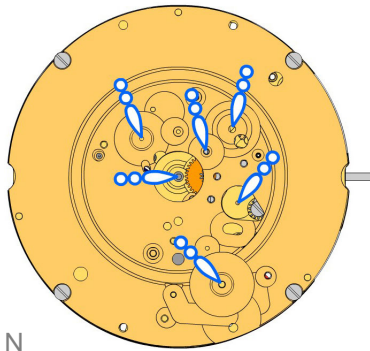
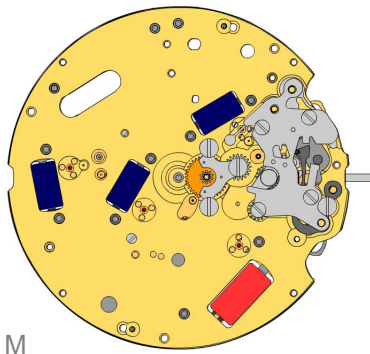
 3905.063
60. Setting lever jumper
Lever held by 1 screw 4000.282.



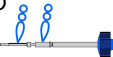













 4000.282
61. Screw

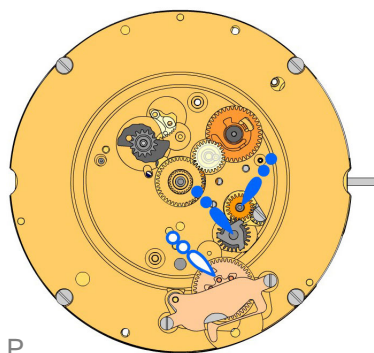
 3004.200
62. Corrector setting wheel

 3004.200
63. Corrector setting wheel

 3015.087.CO
64. Setting wheel yoke

2130.208 65.		Setting mechanism cover Setting meca cover held by 4 screws 4000.305.
4000.305 66.		Screw
3000.203.CO 67.		Setting stem
3004.222 68.		Intermediate setting wheel
3007.079.CO 69.		Minute wheel
2130.209 70.		Minute train bridge Minute train bridge held by 3 screws 4000.278.
4000.278 71.		Screw
2000.672.G 72.		Main plate retro Minute plate retro held by 4 screws 4000.248.
4000.248 73.		Screw
3004.220 74.		Tens indicator driving wheel The short tooth of the tens indicator driving wheel must point to the center of the movement.
3500.072 75.		Tens jumper
2130.187 76.		Tens jumper maintaining plate Tens jumper maintaining plate held by 2 screws 4000.279. Tensioning the spring arm.
4000.279 77.		Screw
3301.292.CO 78.		Hour wheel
3004.208.CO 79.		Date indicator driving wheel
3147.061 80.		Intermediate date wheel



P

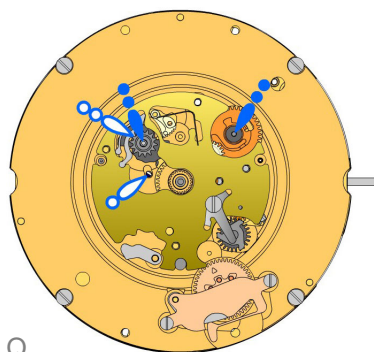
3404.006.CO
81.  **Day cam**
Place parts as shown on graphics.

3406.032
82.  **Day rack**

3406.031
83.  **Day rack lever**

3147.066.CO
84.  **Date corrector setting wheel**

3507.059.CO
85.  **Date corrector wheel**



Q

2130.191
86.  **Date indicator plate**

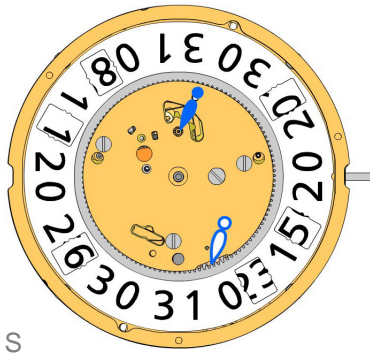
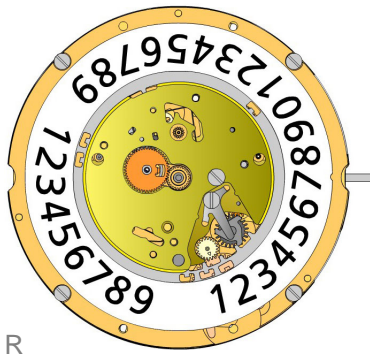
3905.068
87.  **Date corrector spring**
Date corrector spring held by 1 screw 4000.244.



















4000.244
88.  **Screw**

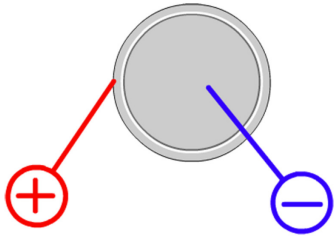
3905.066
89.  **Day rack lever spring**
Tensioning the spring arm.

3500.068
90.  **Date jumper**

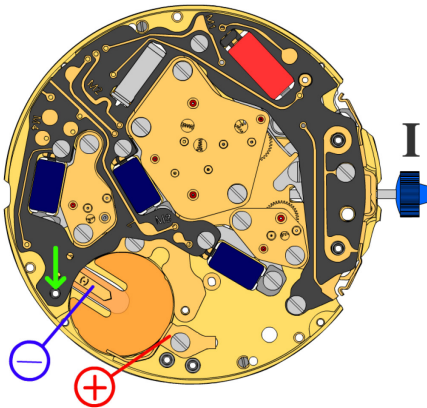
3500.069
91.  **Day jumper**
Tensioning the spring arm.



3504.234.AD.1.A 92.		Units indicator (standard) Nick of the indicator at 3 o'clock.
2130.192 93.		Date indicator maintaining plate Date indicator maintaining plate held by 1 screw.
4000.250 94.		Screw
3905.064 95.		Date jumper spring Insert the date jumper spring in the previous opening.
3004.244 96.		Day finger Stem pos III: Turn crown forwards until the date jumps. Stem pos II: Move the date until the nick is at 3 o'clock. Position the end of the teeth against the day came pinion while turning softly in counterclockwise direction.
3004.212 97.		Days driving wheel Insert the tooth of the wheel in the flange gap, while turning softly in counterclockwise direction to ensure correct position of the day finger.
3401.086.FI 98.		Day indicator pinion
3147.062 99.		Tens intermediate wheel Arrow positioning radially outwards.
3504.231.AD.1.A 100.		Tens indicator (standard) Nick of the indicator at 3 o'clock.
3315.003 101.		Friction spring
2130.193.G 102.		Date mechanism maintaining plate Date mechanism maintaining plate held by 3 screws 4000.320.
4000.320 103.		Screw
3506.077.G 104.		Intermediate Dial support Polished version first.
3506.076.G 105.		Dial support
8200 106.		Moebius 8200
9014 107.		Moebius 9014
124 108.		Jismaa 124
9020 109.		Moebius 9020

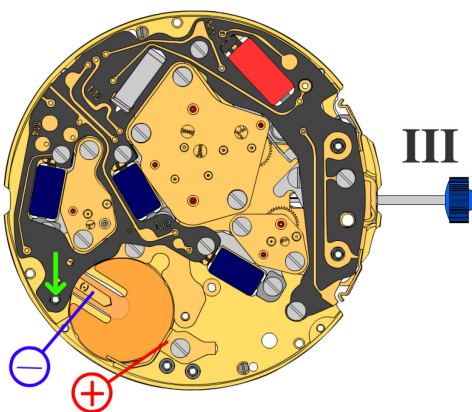


Battery	395
Voltage	1.55 V



*Setting stem in position I, calendar not in gear,
60 s measuring interval for rate and consumption:*

Typical consumption	1.48 μA
Maximal consumption	2.00 μA
Rate	-10s/M. .. +20s/M.
Lower working voltage limit	1.20 V

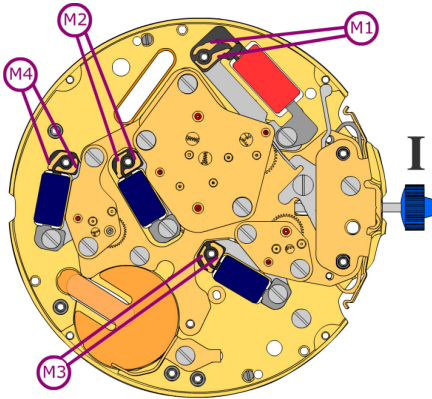


Setting stem in position III, 60 s measuring interval:

Typical consumption	0.10 μA
Maximal consumption	0.30 μA



Hold down the electrical module to allow the electronic flow.

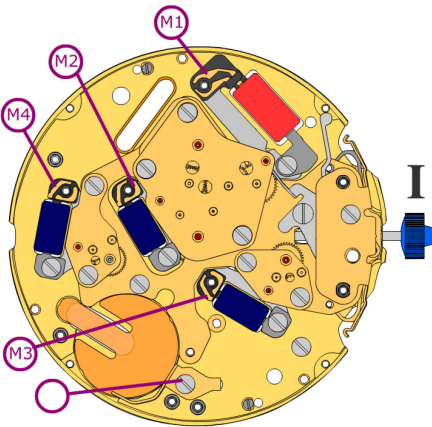


Coil resistance M1 **1.50 k Ω .. 1.70 k Ω**

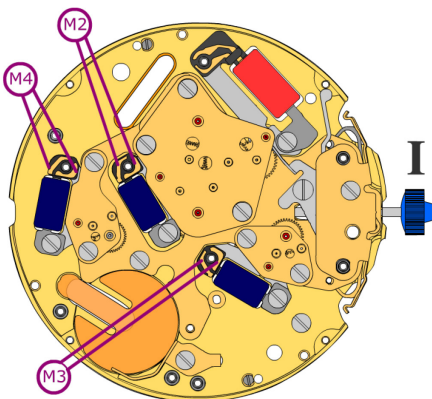
Coil resistance M2 **1.68 k Ω .. 1.88 k Ω**

Coil resistance M3 **1.68 k Ω .. 1.88 k Ω**

Coil resistance M4 **1.68 k Ω .. 1.88 k Ω**



Coil isolation M1/M2/M3/M4 **∞ k Ω**



Signal generator (4.9 ms, 8 Hz):

Lower working voltage limit
M2/M3/M4 **1.20 V**