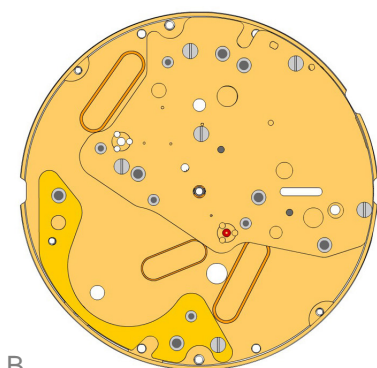
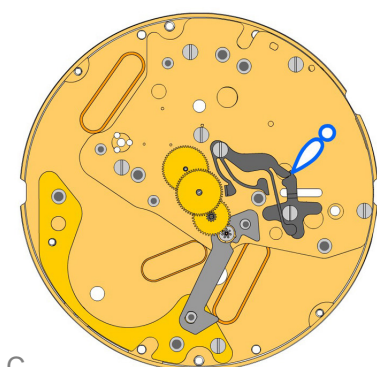

















A

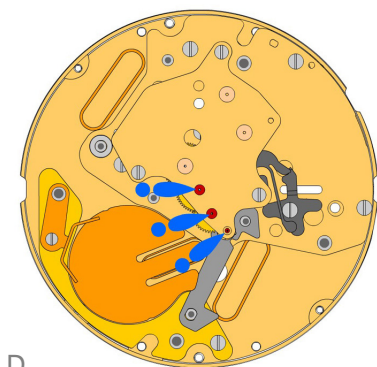


B




C

2000.669.G 1.		Main Plate
3305.362.CO 2.		Cannon pinion with driver (Aig.1)
2030.027.CO 3.		Centre bridge Centre bridge held by 5 screws 4000.250.
4000.250 4.		Screw
2130.181.CO 5.		Combined maintaining plate Combined maintaining plate held by 1 screw 4000.250.
4000.250 6.		Screw
3016.028 7.		Lever for setting lever Lever for setting lever held by 1 screw 4000.249.
4000.249 8.		Screw
3016.027 9.		Stop lever Stop lever held by 1 screw 4000.249.
4000.249 10.		Screw
3622.044 11.		Stator
3715.105.RK 12.		Rotor
3147.060.CO 13.		Intermediate wheel
3122.070.CO 14.		Third wheel
3136.177.CO 15.		Centre second wheel (Aig.1)




D

2020.169.G
16.  **Train wheel bridge**
Train wheel bridge held by 3 screws 4000.244.

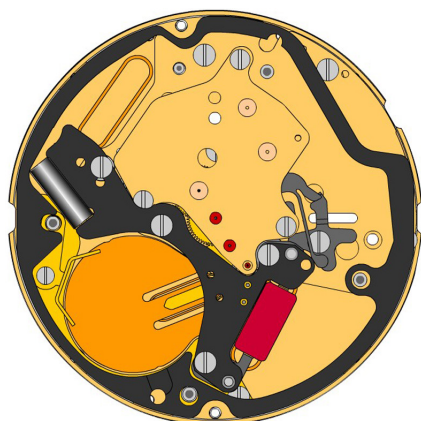
4000.244
17.  **Screws**

3603.080
18.  **Battery insulator**

3601.120.G
19.  **Battery clamp +**
Battery clamp held by 1 screw 4000.248.

4000.248
20.  **Screw**

3503.071
21.  **Tube**

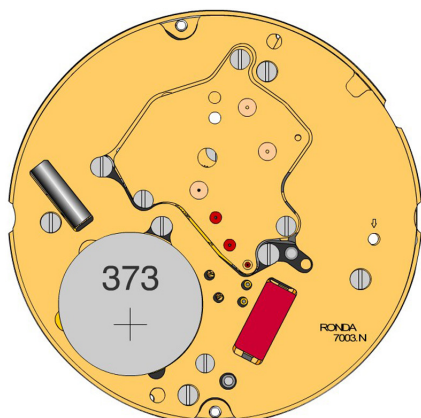


E

3612.195
22.  **Electronic module**
Electronic module held by 4 screws 4000.250.

4000.250
23.  **Screw**

3603.081
24.  **Spacer**

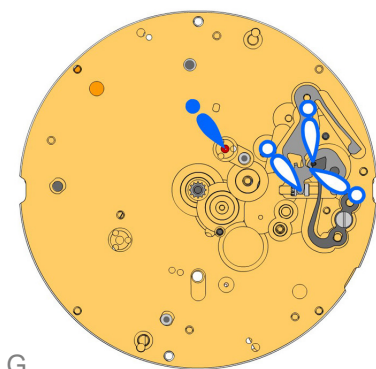


F

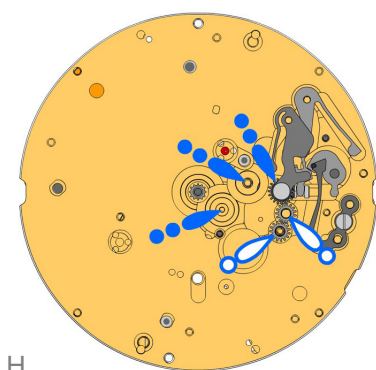
2130.182.G.M01.7003N
25.  **Electronic module cover**
Electronic module cover held by 4 screws 4000.244.

4000.244
26.  **Screws**

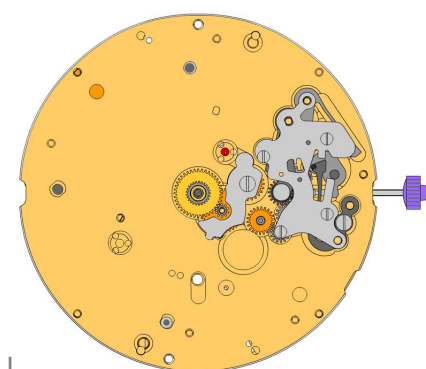
3600.032.HGF
27.  **Battery 381**





















G

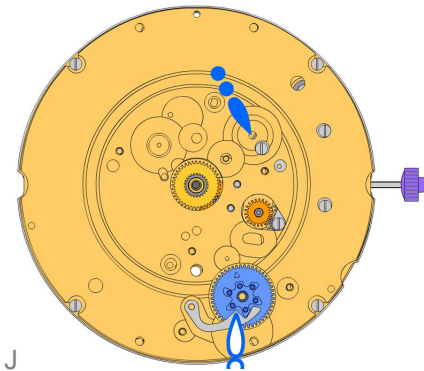


H



I

2000.669.G 28.		Main Plate
3017.054.CO 29.		Setting lever
3905.063 30.		Setting lever jumper (3 positions) The setting lever jumper must be tensioned and inserted into the setting lever. Use one screw 4000.282. Use Moebius 8200 to grease.
4000.282 31.		Screw
3001.046 32.		Sliding pinion
3015.077 33.		Yoke (3 positions) Tensioning the spring arm.
3004.200 34.		Corrector setting wheel Use Moebius 8200 on both setting wheels.
3004.200 35.		Corrector setting wheel Use Moebius 8200 on both setting wheels.
3015.078.CO 36.		Rocking bar (3 positions) Tensioning the spring arm.
2130.194 37.		Setting mechanism cover Use 4 screws 4000.305
4000.305 38.		4 Screws
3000.194.CO 39.		Setting stem Prior to the insertion of the stem, some grease must be placed on the square part of the stem.
3004.204 40.		Intermediate setting wheel Use moebius 9020.
3007.079.CO 41.		Minute wheel Use moebius 9020.
2130.185 42.		Minute train bridge Insert the minute train bridge in the main plate and fix it with 1 screw 4000.278.
4000.278 43.		Screw
3301.296.CO 44.		Hour wheel (Aig.1) Use moebius 9020.
3147.066.CO 45.		Date corrector setting wheel



2000.672.G
46.



Main plate retro (12h)
Main plate retro held by 4 screws 4000.248.

4000.248
47.



Screw

3004.220
48.

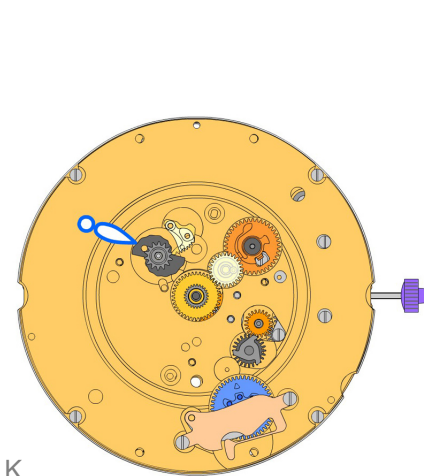


Tens indicator driving wheel
The short tooth of the tens indicator driving wheel must point to the center of the movement.

3500.072
49.



Tens jumper



2130.187
50.



Tens jumper maintaining plate
Tens jumper maintaining plate held by 2 screws 4000.279. Tensioning the spring arm.

4000.279
51.



Screw

3004.208.CO
52.



Date indicator driving wheel

3147.061
53.



Intermediate date wheel

3404.006.CO
54.



Day cam (12h)
Place parts as shown on graphics.

3406.032
55.



Day rack

3406.031
56.

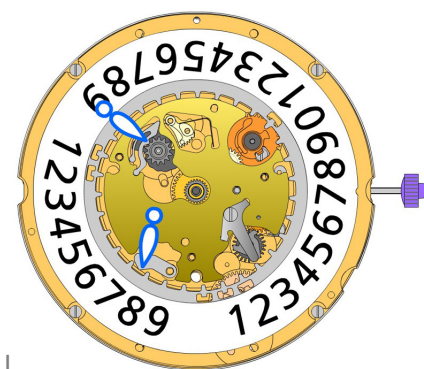


Day rack lever

3507.059.CO
57.



Date corrector wheel



2130.191
58.



Date indicator plate (12h)

3905.068
59.



Date corrector spring
Date corrector spring held by 1 screw 4000.244.

3905.066
60.



Day rack lever spring
Tensioning the spring arm.

3500.069
61.



Day jumper
Tensioning the spring arm.

3500.068
62.

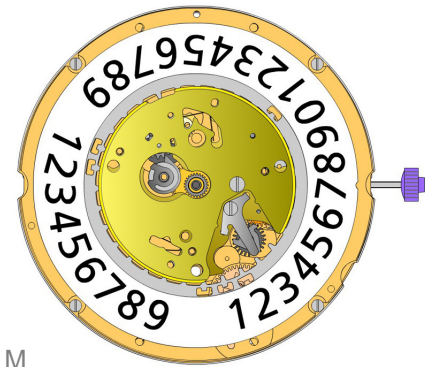


Date jumper

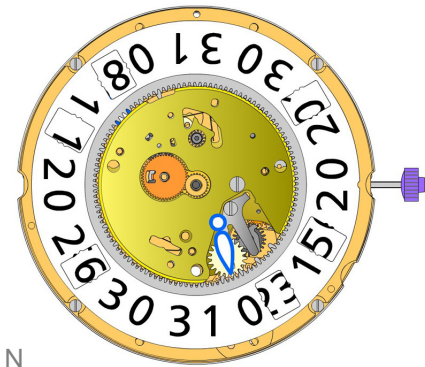
3504.234.AD.1.A
63.



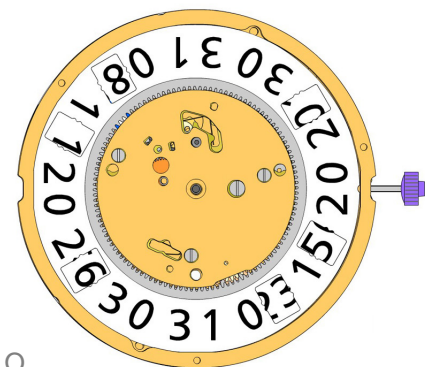
Units indicator (standard)
Nick of the indicator at 3 o'clock.




















M

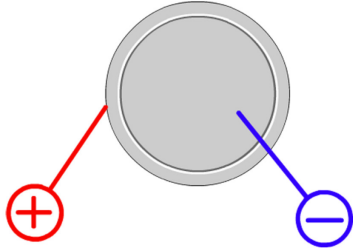


N

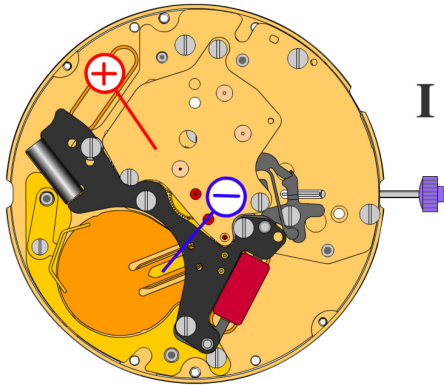


O

2130.192 64.		Date maintaining plate (12) Date maintaining plate held by 1 screw 4000.250.
4000.250 65.		Screw
3905.064 66.		Date jumper spring Insert the date jumper spring in the provided opening.
3004.244 67.		Day finger Stem pos III: Turn crown forwards until the date jumps. Stem pos II: Move the date until the nick is at 3 o'clock. Position the end of the teeth against the day came pinion while turning softly in counterclockwise direction.
3004.212 68.		Days driving wheel Insert the tooth of the wheel in the flange gap, while turning softly in counterclockwise direction to ensure correct position of the day finger.
3401.082.FI 69.		Day indicator pinion
3147.062 70.		Tens intermediate wheel Arrow positioning radially outwards.
3315.003 71.		Friction spring
3504.231.AD.1.A 72.		Tens indicator (standard) Nick of the indicator at 3 o'clock.
2130.193.G 73.		Date mechanism maintaining plate (12h) Date mechanism maintaining plate held by 3 screws 4000.320.
4000.320 74.		Screw
3506.077.G 75.		Intermediate dial support Polished version first.
3506.076.G 76.		Dial support
8200 77.		Moebius 8200
9014 78.		Moebius 9014
124 79.		Jismaa 124
9020 80.		Moebius 9020

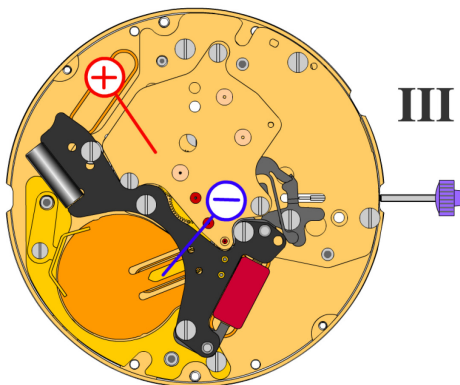


Battery	381
Voltage	1.55 V



*Setting stem in position I, calendar not in gear,
60 s measuring interval for rate and consumption:*

I	Typical consumption	1.32 μA
	Maximal consumption	3.10 μA
	Rate	-10s/M. .. +20s/M.
	Lower working voltage limit	1.20 V



Setting stem in position III, 60 s measuring interval:

III	Typical consumption	0.10 μA
	Maximal consumption	0.30 μA