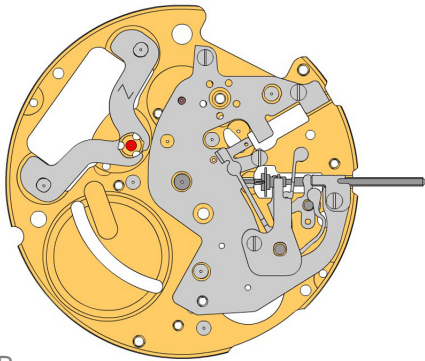
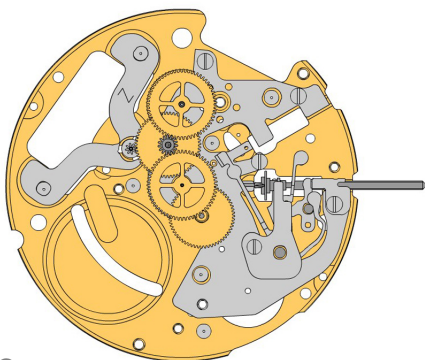



















A

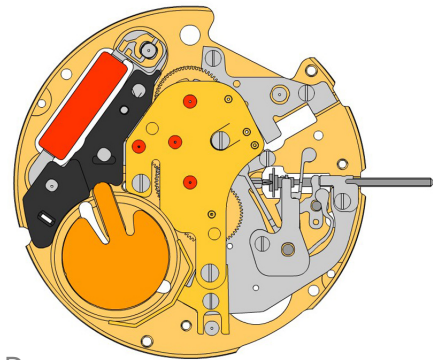


B

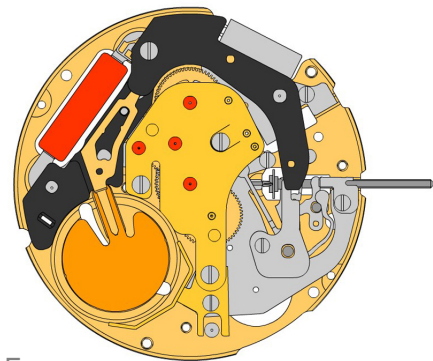


C

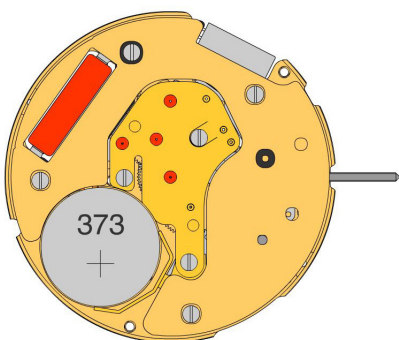
2000.628.G 1.		Main plate
2130.167.CO 2.		Setting mechanism cover Setting mechanism cover held by 3 screws 4000.321. Parts 2130.167.CO and 3004.188 must be exchanged together.
4000.321 3.		Screw
3017.057 4.		Setting lever
3015.074 5.		Yoke (3 positions) Tensioning the spring arm.
3001.042.FI 6.		Sliding pinion
3000.189.CO 7.		Setting stem
2020.166 8.		Yoke bridge Yoke bridge held by 1 screw 4000.228.
4000.328 9.		Screw
2130.199 10.		Stem maintaining plate Stem maintaining plate held by 1 screw 4000.312.
4000.312 11.		Screw
3622.042 12.		Stator Mark [Z] on stator.
3715.103.RK 13.		Rotor
3147.056.CO 14.		Intermediate wheel
3122.059.CO 15.		Third wheel
3136.163.CO 16.		Center second wheel short
3136.167.CO 17.		Small second wheel (Aig.1)
















D

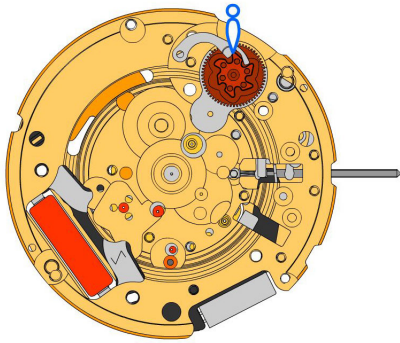


E




F

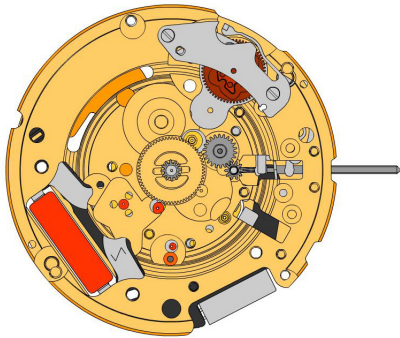
2020.180.G 18.		Train wheel bridge Train wheel bridge held by 3 screws 4000.279.
4000.279 19.		Screw
3601.117.G 20.		Battery clamp + Lateral bridle held by 1 screw 4000.244.
4000.244 21.		Screw
3621.060.RK 22.		Coil Attention: Please hold the coil only on the grey coil core.
3603.074 23.		Bridle (-) insulator
3603.075 24.		Battery insulator
3601.116 25.		Bridle - Place bridle as shown on graphics.
3612.181 26.		Electronic module Electronic module held by 1 screw 4000.318. Electronic measurements may be realised now.
4000.318 27.		Screw
2130.168.G.M01.6004B 28.		Electronic module cover Electronic module cover held by 3 screws 4000.102.
4000.102 29.		Screw
3600.031.HGF 30.		Battery 373



G

2000.628.G
31.  Main plate

3004.188
32.  Tens indicator driving wheel
The short tooth of the tens indicator driving wheel must point to the center of the movement. Parts 2130.167.CO and 3004.188 must be exchanged together.


3500.060
33.  Tens jumper



H

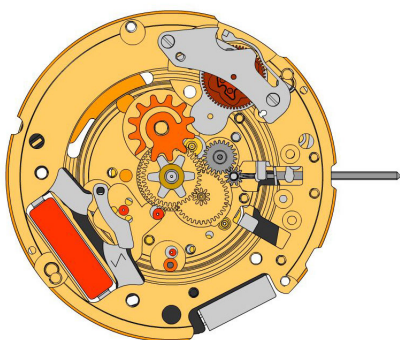
2130.171
34.  Tens jumper maintaining plate
Tens jumper maintaining plate held by 2 screws 4000.332. Tensioning the spring arm.

4000.332
35.  Screw

3004.182.FI
36.  Setting wheel

3004.183.FI
37.  Intermediate setting wheel

3305.307.CO
38.  Canon pinion with driver (Aig.1, closed)


I

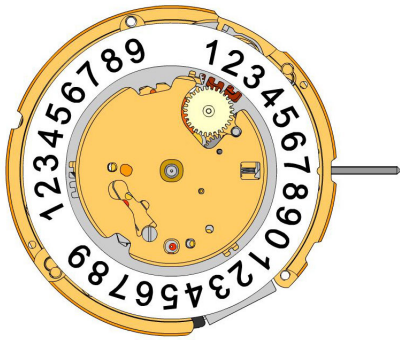
3007.073.CO
39.  Minute wheel

3301.272.CO
40.  Hour wheel (Aig.1)






3315.001
41.  Friction spring

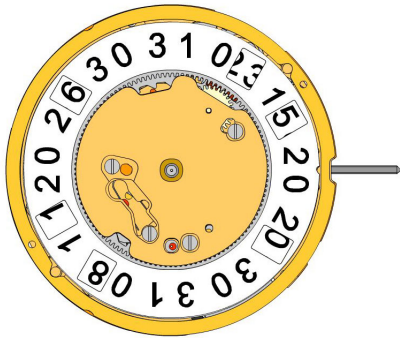
3004.187
42.  Date indicator driving wheel

3500.061
43.  Date jumper











J

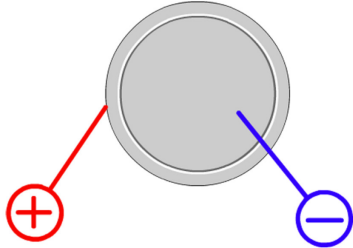
3504.217.AF.1.A 44.		Units indicator (standard) Nick of the indicator at 3 o' clock.
3147.057 45.		Tens intermediate wheel
2130.169 46.		Date indicator maintaining plate Date indicator maintaining plate held by 1 screw 4000.312.
4000.312 47.		Screw
3905.070 48.		Date jumper spring Insert the date jumper spring in the provided opening.



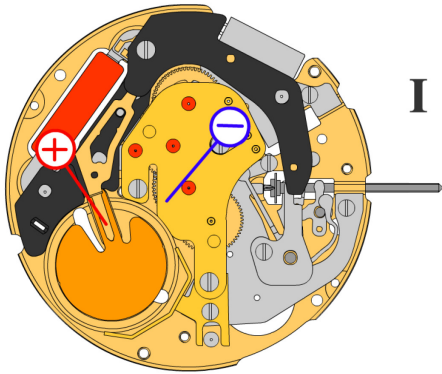
K

3504.218.AF.1.A 49.		Tens indicator (standard) Nick of the indicator at 3 o' clock.
2130.170.G 50.		Date mechanism maintaining plate Date mechanism maintaining plate held by 3 screws 4000.312.
4000.312 51.		Screw
3506.075.G 52.		Dial support

8200 53.		Moebius 8200
9014 54.		Moebius 9014
124 55.		Jismaa 124
9020 56.		Moebius 9020

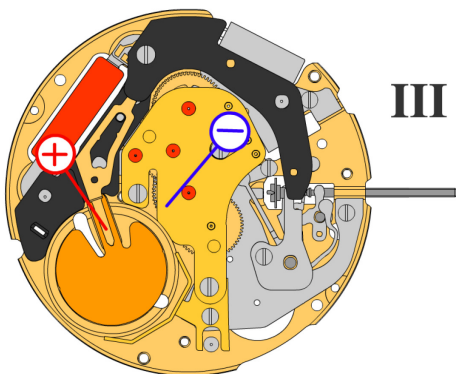


Battery	373
Voltage	1.55 V



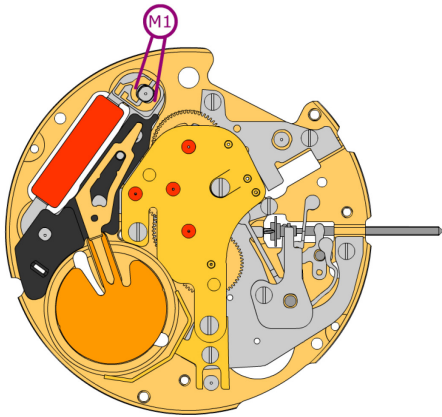
*Setting stem in position I, calendar not in gear,
60 s measuring interval for rate and consumption:*

Typical consumption	1.03 μA
Maximal consumption	1.85 μA
Rate	-10s/M. .. +20s/M.
Lower working voltage limit	1.20 V



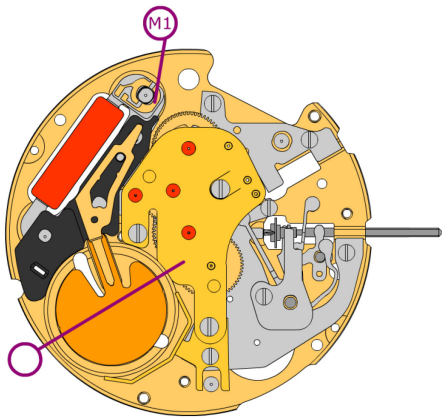
Setting stem in position III, 60 s measuring interval:

Typical consumption	0.10 μA
Maximal consumption	0.30 μA



Coil resistance M1

1.61 k Ω .. 1.81 k Ω



Coil isolation M1

∞ k Ω