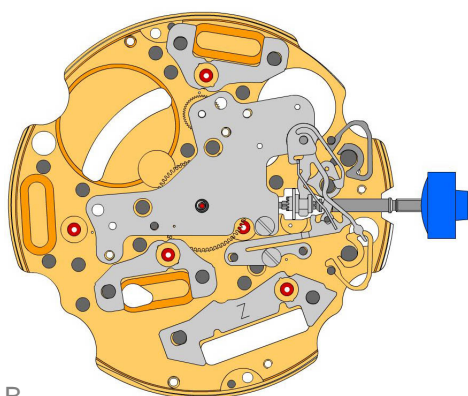
















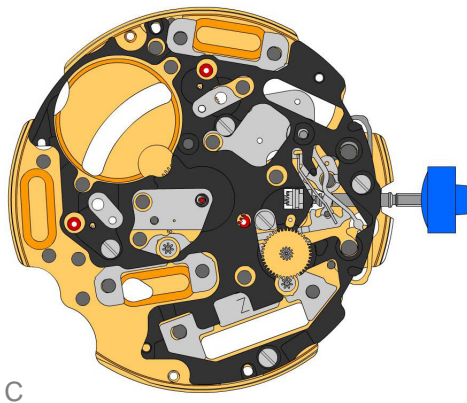







A

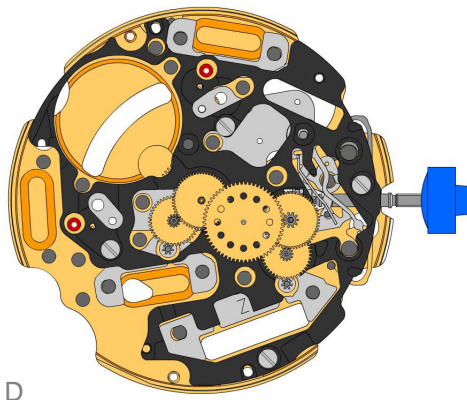






B

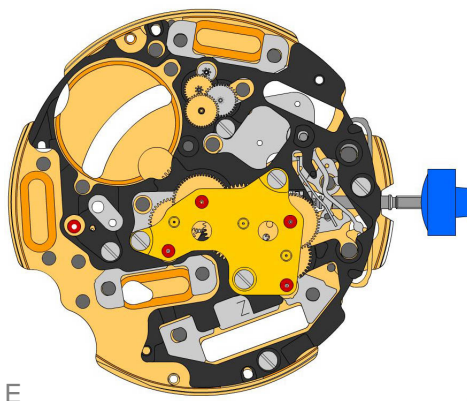
2000.574.G 1.		Main plate
3305.282.CO 2.		Cannon pinion with driver (Aig.2)
3301.244 3.		Hour wheel (counter 24h)
2030.024.CO 4.		Centre bridge Centre bridge held by 1 screw 4000.250.
4000.250 5.		Screw
3001.055.FI 6.		Sliding pinion
3000.177.CO 7.		Setting stem
3017.049 8.		Setting lever
3905.049 9.		Setting lever jumper (3 positions) Setting lever jumper held by 1 screw 4000.250.
4000.250 10.		Screw
3015.081 11.		Yoke (3 positions)
3905.067 12.		Yoke spring Tensioning the spring arm.
3406.030 13.		Pusher jumper B Put the grey jumper between the two posts on the further side.
3406.038 14.		Pusher jumper A Put the yellow jumper between the two posts on the closer side.
3622.040 15.		Stator Mark [Z] on stator.
3622.039 16.		Stator (counter 6h, 9h, chrono)
3622.039 17.		Stator (counter 6h, 9h, chrono)











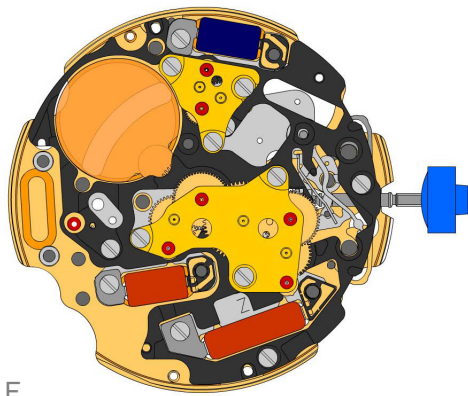
3603.079 18.		<b>Plastic bracket</b> Plastic bracket held by 4 screws 4000.250.
4000.250 19.		<b>Screw</b>
3715.094.RK 20.		<b>Rotor</b>
3715.094.RK 21.		<b>Rotor</b>
3147.046.CO 22.		<b>Intermediate wheel</b>



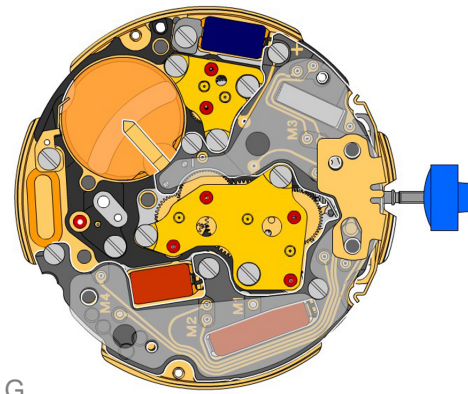
3136.148.CO 23.		<b>Second wheel (short)</b>
3147.047.CO 24.		<b>Intermediate wheel (chrono)</b>
3136.144.CO 25.		<b>Chronograph wheel (Aig.2)</b>
3122.056.CO 26.		<b>Third wheel</b>



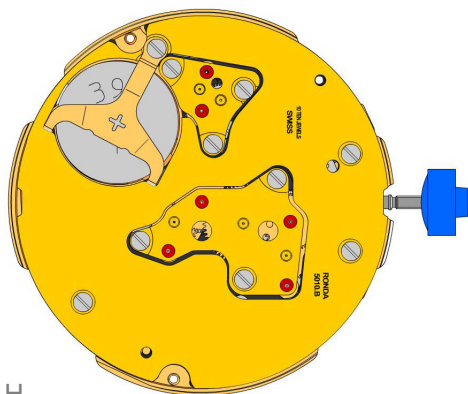
2020.148.G 27.		<b>Train wheel bridge</b> Train wheel bridge held by 3 screws 4000.250.
4000.250 28.		<b>Screw</b>
3715.095.RK 29.		<b>Rotor</b>
3147.048.CO 30.		<b>Intermediate wheel (counter)</b>
3007.056.CO 31.		<b>Minute wheel (counter 24h)</b>
3402.008.CO 32.		<b>Minute counting wheel (24h)</b>
2020.149.G 33.		<b>Counter train wheel bridge</b> Counter train wheel bridge held by 3 screws 4000.250.
4000.250 34.		<b>Screw</b>





















F

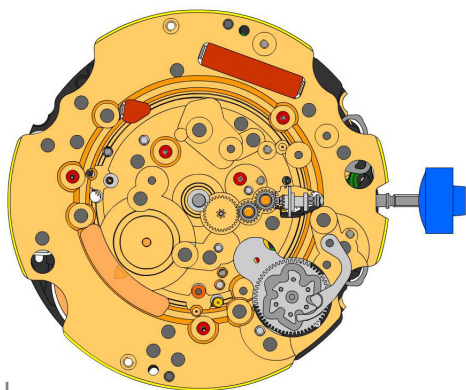








G

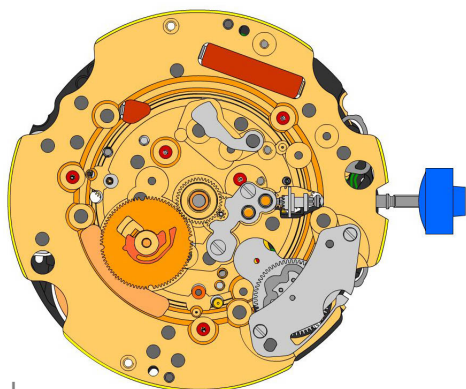










H

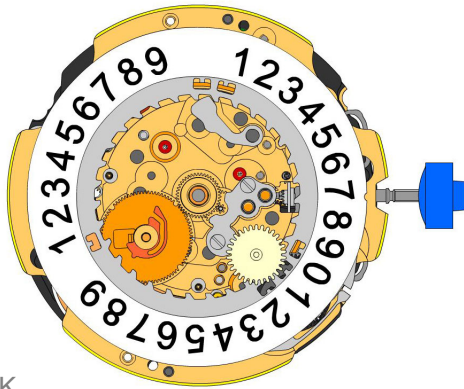
3621.053.RK 35.		<b>Coil</b> Attention: Please hold the coil only on the grey coil core. Coil held by 1 screw 4000.250.
3621.079.RK 36.		<b>Coil (centre)</b> Attention: Please hold the coil only on the grey coil core. Coil held by 1 screw 4000.250.
3621.055.RK 37.		<b>Coil (counter 6h)</b> Attention: Please hold the coil only on the grey coil core. Coil held by 1 screw 4000.250.
4000.250 38.		<b>Screw</b>
3603.034 39.		<b>Battery insulator</b>
3503.071 40.		<b>Tube</b>
3503.054 41.		<b>Tube</b>
3601.118 42.		<b>Contact strip</b> Contact strip held by 1 screw 4000.250.
4000.250 43.		<b>Screw</b>
3612.144.5010 44.		<b>Electronic module</b> Electronic module held by 5 screws 4000.248. Electronic measurements may be realised now.
4000.248 45.		<b>Screw</b>
3603.069 46.		<b>Circuit insulator</b>
3601.107.G 47.		<b>Pusher contact spring</b>
2130.139.G.M01.5010B 48.		<b>Electronic module cover</b> Electronic module cover held by 3 screws 4000.250.
4000.250 49.		<b>Screw</b>
3600.010.HGF 50.		<b>Battery 395</b>
3601.109.G 51.		<b>Bridle +</b> Bridle held by 1 screw 4000.250.
4000.250 52.		<b>Screw</b>







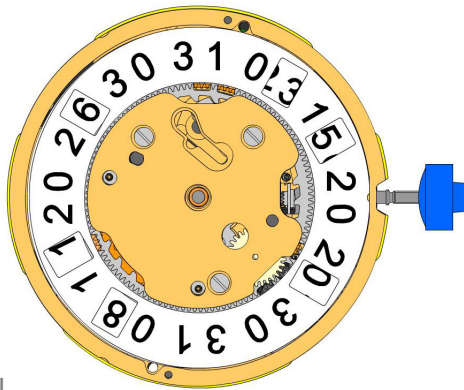
2000.574.G 53.		Main plate
3004.164 54.		Setting wheel
3004.164 55.		Setting wheel
3007.054.CO 56.		Minute wheel
2130.143 57.		Minute train bridge Minute train bridge held by 2 screws 4000.305.
4000.305 58.		Screw











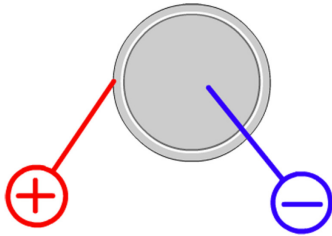
3004.227 59.		Tens indicator driving wheel The short tooth of the tens indicator driving wheel must point to the center of the movement.
3500.075 60.		Tens jumper
2130.142 61.		Tens jumper maintaining plate Tens jumper maintaining plate held by 2 screws 4000.306. Tensioning the spring arm.
4010.306 62.		Screw
3301.242 63.		Hour wheel (Fig.2)
3315.016 64.		Friction spring
3004.224.CO 65.		Date indicator driving wheel
3500.049 66.		Date jumper


**K**

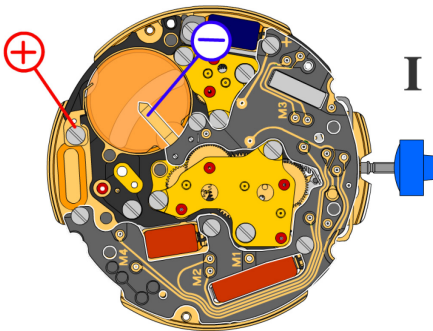
3504.214.AF.1.A 67.		<b>Units indicator (standard)</b> Nick of the indicator at 3 o'clock.
3147.054 68.		<b>Tens intermediate wheel</b>
2130.141 69.		<b>Date indicator maintaining plate</b> Date indicator maintaining plate held by 1 screw 4000.250.
3905.070 70.		<b>Date jumper spring</b> Insert the date jumper spring in the provided opening.


**L**

3504.216.AF.1.A 71.		<b>Tens indicator (standard)</b> Nick of the indicator at 3 o'clock.
2130.140.G 72.		<b>Date mechanism maintaining plate</b> Date mechanism maintaining plate held by 2 screws 4000.250.
4000.250 73.		<b>Screw</b>
3506.072.G 74.		<b>Dial support</b>
9010.000 75.		<b>Moebius 8200</b>
9014.000 76.		<b>Moebius 9014</b>
9018.000 77.		<b>Jismaa 124</b>
9020.000 78.		<b>Moebius 9020</b>

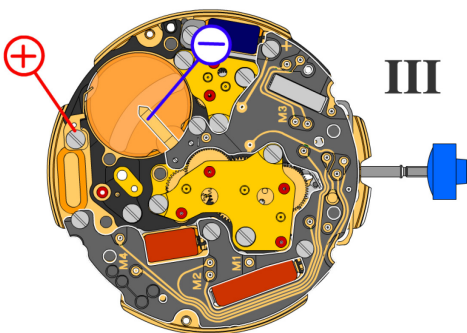


Battery	<b>395</b>
Voltage	<b>1.55 V</b>



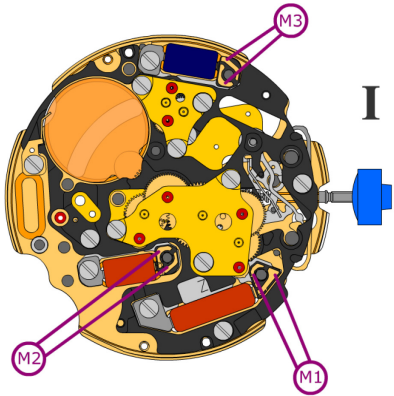
*Setting stem in position I, calendar not in gear,  
60 s measuring interval for rate and consumption:*

Typical consumption	<b>1.32 <math>\mu</math>A</b>
Maximal consumption	<b>1.65 <math>\mu</math>A</b>
Rate	<b>-10s/M. .. +20s/M.</b>
Lower working voltage limit	<b>1.20 V</b>



*Setting stem in position III, 60 s measuring interval:*

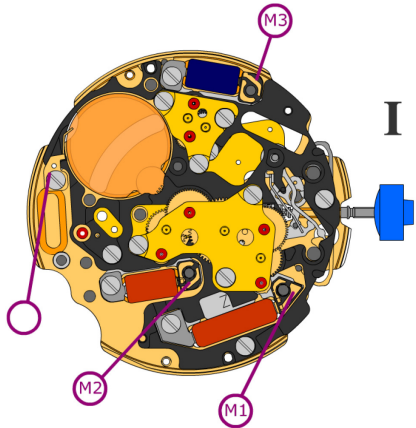
Typical consumption	<b>0.10 <math>\mu</math>A</b>
Maximal consumption	<b>0.30 <math>\mu</math>A</b>



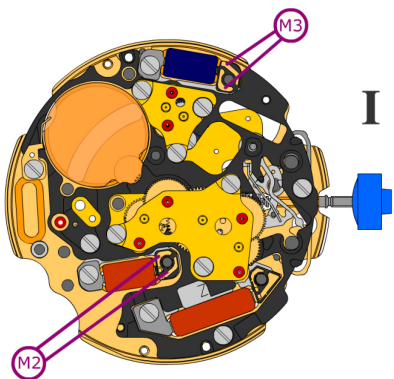
Coil resistance M1 **1.90 k $\Omega$  .. 2.10 k $\Omega$**

Coil resistance M2 **1.68 k $\Omega$  .. 1.88 k $\Omega$**

Coil resistance M3 **1.68 k $\Omega$  .. 1.88 k $\Omega$**



Coil isolation M1/M2/M3  **$\infty$  k $\Omega$**



*Signal generator (4.9 ms, 8 Hz):*

Lower working voltage limit M2/M3 **1.20 V**