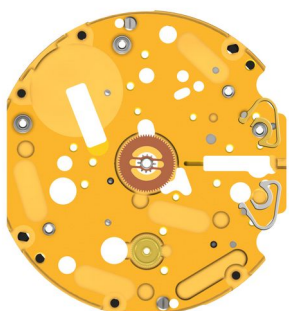
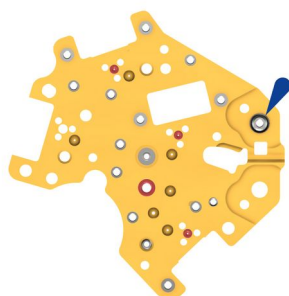


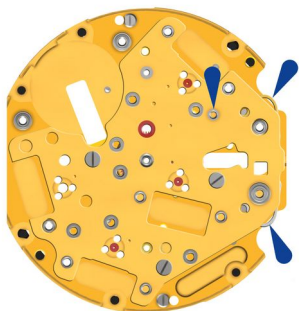
- 1  2000.703.G Werkplatte
- 2  3305.357.CO Minutenrohr (Aig.)
- 3  8200 / J124 Moebius 8200 / Jismaa 124
1x Jismaa 124 / 3x Moebius 8200



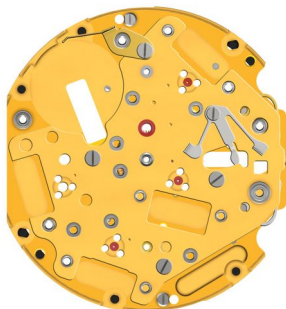
- 4  3406.030 Drückerraste B
Graue Drückerraste zwischen den beiden Säulen platzieren.
- 5  3406.038 Drückerraste A
Gelbe Drückerraste zwischen den beiden Säulen platzieren.
- 6  3301.318 Stundenrad Zähler (Aig.)



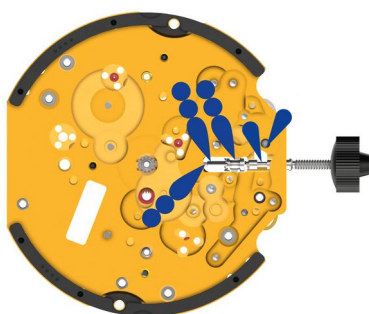
- 7  8200 Moebius 8200
Das folgende Bauteil vor der Montage rückseitig fetten.



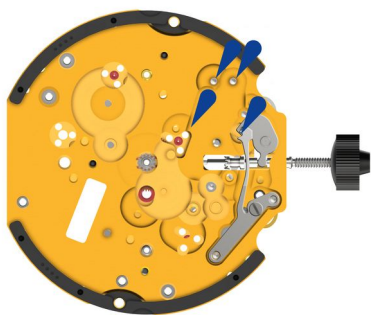
8		2030.035.CO	Zentrumbrücke
9		4000.250	Schraube
10		4000.250	Schraube
11		4000.250	Schraube
12		8200	Moebius 8200



13		3016.030	Stopphebel
14		4000.305	Schraube
15		3601.140.G	Seitlicher Bügel
16		4000.250	Schraube



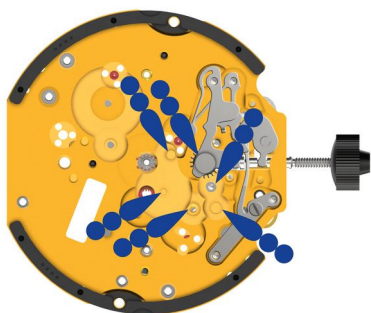
17		3000.205.CO	Arbeitsstellwelle (dual)
18		3001.066.FI	Kupplungstrieb
19		8200 / 9020 2x Moebius 8200 / 3x Moebius 9020	Moebius 8200 / Moebius 9020



- | | | | |
|----|---|-------------|------------------|
| 20 |  | 3017.061.CO | Winkelhebel |
| 21 |  | 3905.078 | Winkelhebelraste |

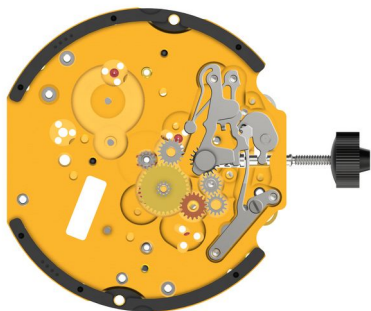
- | | | | |
|----|---|----------|----------|
| 22 |  | 4000.304 | Schraube |
|----|---|----------|----------|

- | | | | |
|----|---|------|--------------|
| 23 |  | 8200 | Moebius 8200 |
|----|---|------|--------------|



- | | | | |
|----|---|-------------|--------------------------|
| 24 |  | 3015.092 | Wippe |
| 25 |  | 3015.093.CO | Wippe für Zeigerstellrad |

- | | | | |
|----|--|------|--------------|
| 26 |  | 9020 | Moebius 9020 |
|----|--|------|--------------|



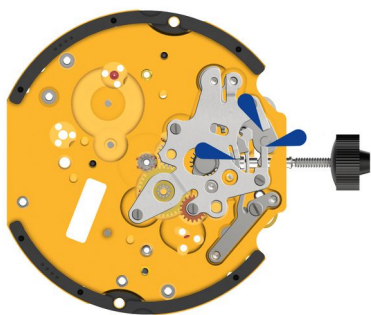
- | | | | |
|----|---|----------|------------------------------|
| 27 |  | 3004.200 | Verbindungsrad für Korrektor |
|----|---|----------|------------------------------|

- | | | | |
|----|---|----------|------------------------------|
| 28 |  | 3004.200 | Verbindungsrad für Korrektor |
|----|---|----------|------------------------------|

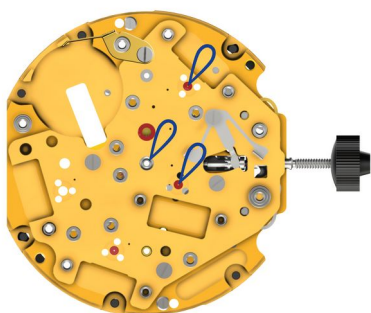
- | | | | |
|----|---|-------------|------------|
| 29 |  | 3007.090.CO | Wechselrad |
|----|---|-------------|------------|

- | | | | |
|----|---|-------------|----------------------------|
| 30 |  | 3004.234.TA | Datumkorrektor Zwischenrad |
|----|---|-------------|----------------------------|

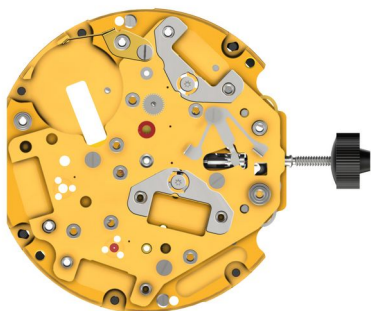
- | | | | |
|----|---|----------|-------------------------|
| 31 |  | 3004.233 | Zwischen-Zeigerstellrad |
|----|---|----------|-------------------------|



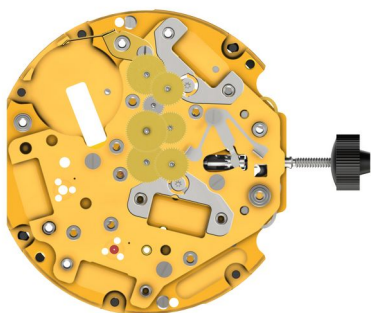
32		2130.215	Deckplatte für Stelleinrichtung
33		4000.336	Schraube
34		4000.336	Schraube
35		4000.336	Schraube
36		4000.336	Schraube
37		4000.336	Schraube
38		8200	Moebius 8200



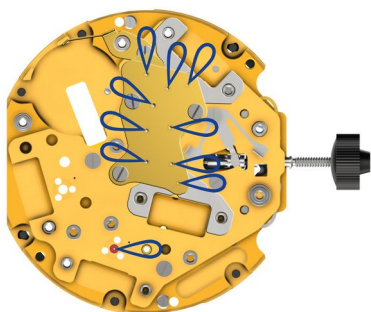
39		9014	Moebius 9014
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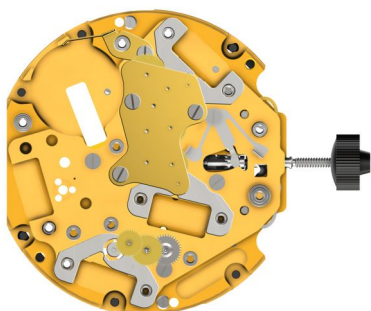
40		3622.057	Stator Markierung 1 / 2 auf Stator.
41		3622.057	Stator Markierung 1 / 2 auf Stator.
42		3715.124.RK	Rotor
43		3715.124.RK	Rotor
44		3004.229	Sekundenzwischenrad



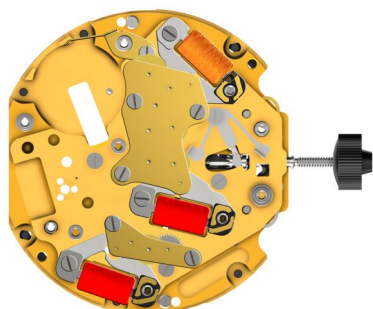
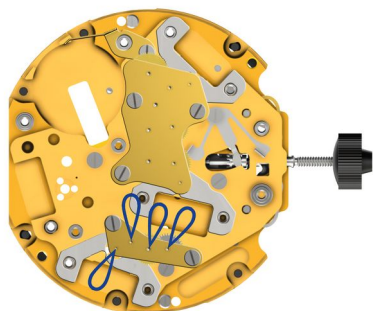
45			3136.197.CO	Kleines Sekundenrad (Aig.)
46			3147.079.CO	Zwischenrad
47			3136.198.CO	Sekundenrad (Aig.)
48			3136.199.CO	Chrono-Zentrumrad (Aig.)
49			3147.079.CO	Zwischenrad
50			3122.069.CO	Kleinbodenrad

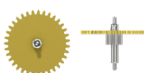
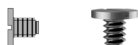
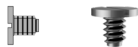


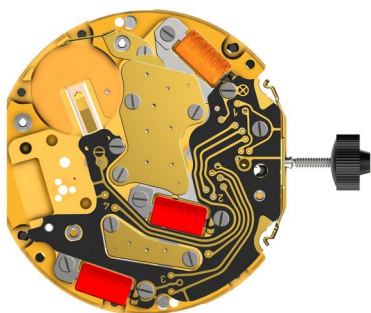
51			2020.199.G	Räderwerkbrücke
52			4000.282	Schraube
53			4000.282	Schraube
54			4000.282	Schraube
55			9014	Moebius 9014



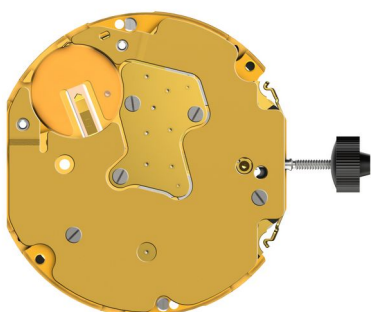
56			3622.058	Stator Markierung 3 auf Stator.
57			3715.125.RK	Rotor
58			3007.091.CO	Wechselrad (Zähler)
59			3402.048.CO	Minutenzählrad



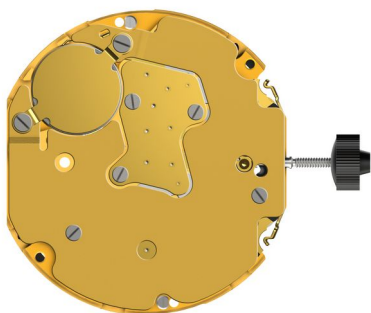
60		3147.083.CO	Zwischenrad
61		2020.201.G	Brücke für Zäherräderwerk
62		4000.282	Schraube
63		4000.282	Schraube
64		9014	Moebius 9014
65		3621.080.RK Achtung: Spule nur am grauen Spulenkern halten.	Spule
66		3621.054.RK Achtung: Spule nur am grauen Spulenkern halten.	Spule
67		3621.054.RK Achtung: Spule nur am grauen Spulenkern halten.	Spule
68		4000.250	Schraube
69		4000.250	Schraube
70		4000.250	Schraube



71		3603.092	Isolation für Batterie
72		3601.141.G	Kontaktfeder für Drücker
73		3612.244.RK.3520	Elektronikmodul
74		4000.248	Schraube
75		4000.248	Schraube
76		4000.248	Schraube
77		4000.248	Schraube
78		4000.248	Schraube



79		2130.212.G.M01.3520D	Deckplatte für Elektronikmodul
80		4000.250	Schraube
81		4000.250	Schraube

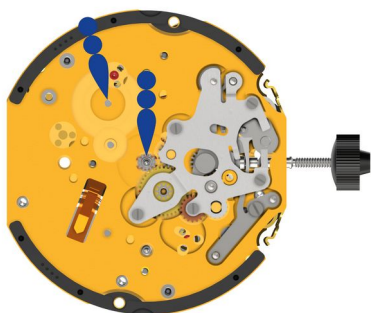


82  3600.011.HGF Batterie 384 (Ø 7.90 x 3.60)

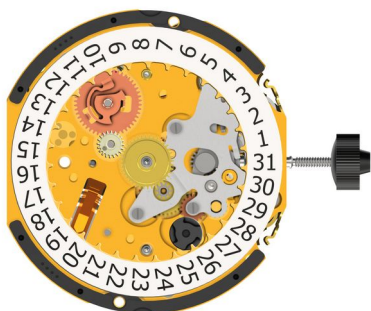
83  3601.139.G Bügel +

84  4000.335 Schraube

85  4000.335 Schraube



86  9020 Moebius 9020



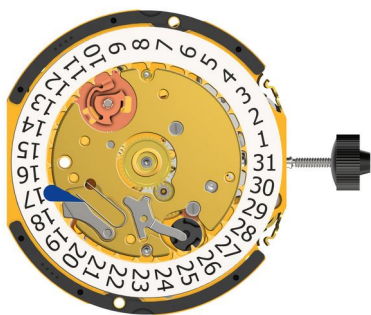
87  3301.317 Stundenrad (Aig.)

88  3507.062 Datumkorrektor

89  3004.230.CO Datumanzeiger-Mitnehmerrad

90  3147.082 Datum-Zwischenrad

91  3504.238.AA.1.A Datumsanzeiger (T3, G3)
Einbuchtung im Disc bei 3 Uhr.

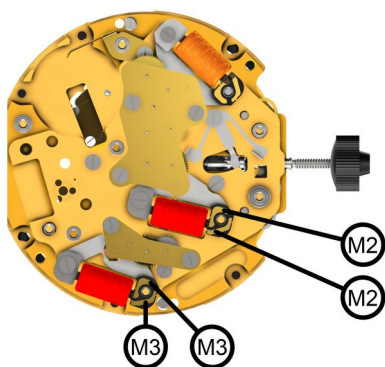


92		2130.213	Halteplatte für Datumanzeige
93		3315.016	Friktionsfeder
94		3905.079	Feder für Datumkorrektor
95		3500.076	Datmraste
96		3905.077	Feder für Datmraste
97		8200	Moebius 8200

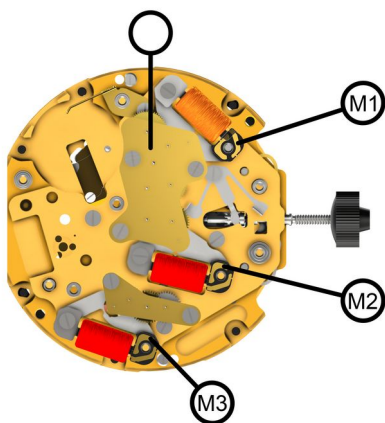


98		2130.214	Halteplatte für Datum-Mechanismus
99		4000.337	Schraube
100		4000.337	Schraube
101		4000.337	Schraube
102		4000.337	Schraube
103		4000.337	Schraube

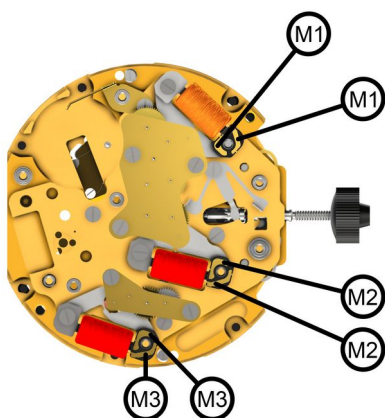
Measurement



Pulsgenerator (4.9 ms, 8 Hz)
< 1.20 V



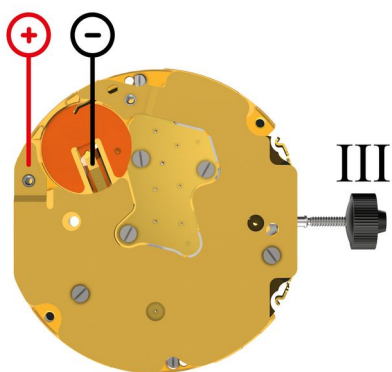
Spulenisolation M1 - M3
infinite



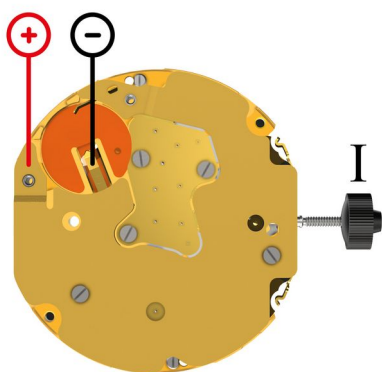
Spulenwiderstand Werk
(min./max.) 2200 - 2400 Ohm

Spulenwiderstand M2
(min./max.) 1680 - 1880 Ohm

Spulenwiderstand M3
(min./max.) 1680 - 1880 Ohm



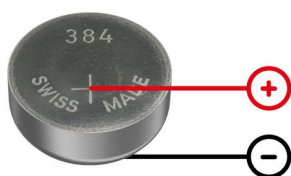
Stellwelle in Pos.III, 60s Messintervall.
(typ./max.) 0.10 / 0.30 μ A



Stellwelle in Pos. I, Kalender nicht im Eingriff, 60s Messintervall.
(typ./max.) 1.48 / 2.00 μ A

60s Messintervall
-10 .. +20s/mth

Untere Funktionsspannungsgrenze
<1.20 V



Batteriespannung
typ. 1.5 V