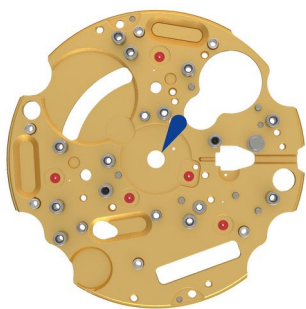
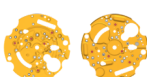
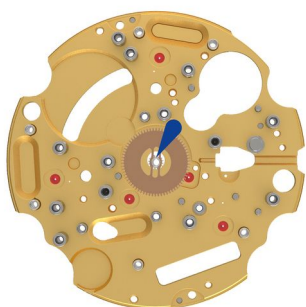
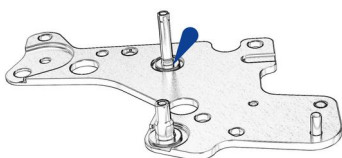




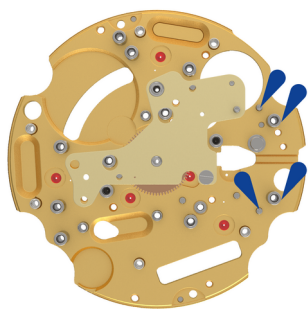
- | | | | |
|---|---|------------|--------------|
| 1 |  | 2000.574.G | Werkplatte |
| 2 |  | 8200 | Moebius 8200 |



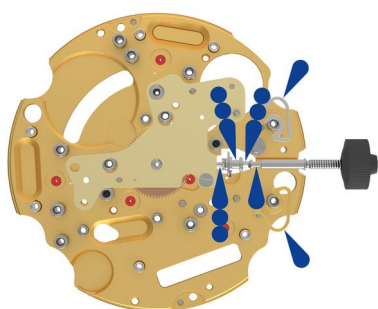
- | | | | |
|---|---|-------------|--------------------|
| 3 |  | 3305.275.CO | Minutenrohr (Aig.) |
| 4 |  | 8200 | Moebius 8200 |



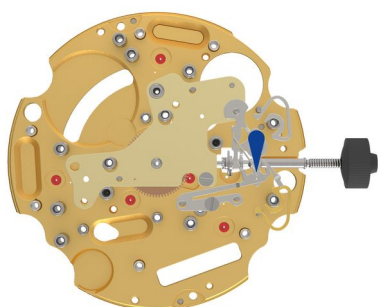
- | | | | |
|---|---|------|--------------|
| 5 |  | 8200 | Moebius 8200 |
|---|---|------|--------------|



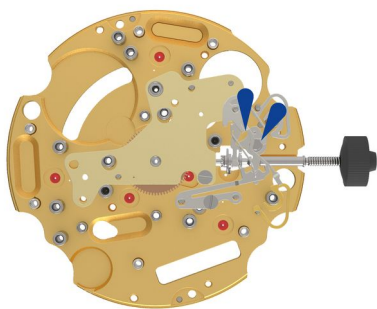
- | | | | |
|---|---|-------------|---------------|
| 6 |  | 2030.032.CO | Zentrumbrücke |
| 7 |  | 4000.250 | Schraube |
| 8 |  | 8200 | Moebius 8200 |



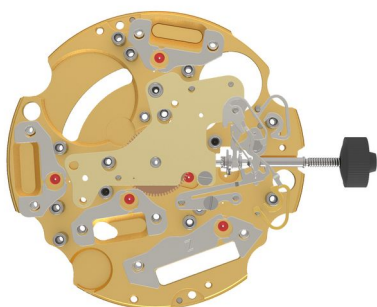
- | | | | |
|----|---|-------------|---|
| 9 |  | 3406.038 | Drückerraste A
Gelbe Drückerraste zwischen den beiden Säulen platzieren. |
| 10 |  | 3406.030 | Drückerraste B
Graue Drückerraste zwischen den beiden Säulen platzieren. |
| 11 |  | 3000.177.CO | Arbeitsstellwelle |



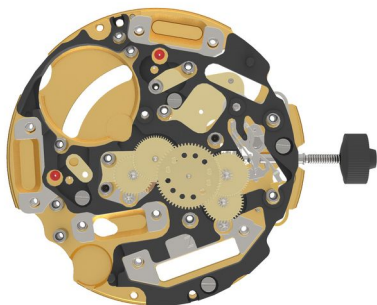
- | | | | |
|----|---|-------------|-----------------------------|
| 12 |  | 3001.055.FI | Kupplungstrieb |
| 13 |  | 8200 / 9020 | Moebius 8200 / Moebius 9020 |
| 14 |  | 3017.049 | Winkelhebel |
| 15 |  | 3905.049 | Winkelhebelraste |
| 16 |  | 4000.250 | Schraube |
| 17 |  | 3015.081 | Wippe |
| 18 |  | 8200 | Moebius 8200 |



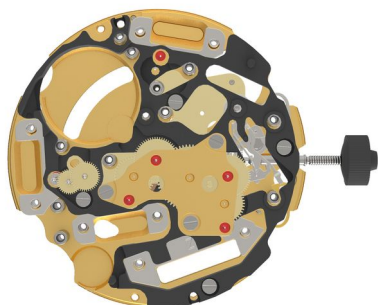
- | | | | |
|----|---|----------|--------------------------------------|
| 19 |  | 3905.067 | Wippenfeder
Den Federarm spannen. |
| 20 |  | 8200 | Moebius 8200 |



- | | | | |
|----|---|----------|--------------------------------------|
| 21 |  | 3622.040 | Stator
Markierung "Z" auf Stator. |
| 22 |  | 3622.039 | Stator |
| 23 |  | 3622.039 | Stator |
| 24 |  | 3622.039 | Stator |



- | | | | |
|----|---|-------------|--------------------------|
| 25 |  | 3603.079 | Kunststoffhalterung |
| 26 |  | 4000.250 | Schraube |
| 27 |  | 4000.250 | Schraube |
| 28 |  | 4000.250 | Schraube |
| 29 |  | 4000.250 | Schraube |
| 30 |  | 3715.094.RK | Rotor |
| 31 |  | 3147.047.CO | Zwischenrad (Chrono) |
| 32 |  | 3136.143.CO | Chrono-Zentrumrad (Aig.) |



33			3715.094.RK	Rotor
34			3147.099.CO	Zwischenrad
35			3136.142.CO	Sekundenrad lang (Aig.)
36			3122.056.CO	Kleinbodenrad

37			2020.148.G	Räderwerkbrücke
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38			4000.250	Schraube
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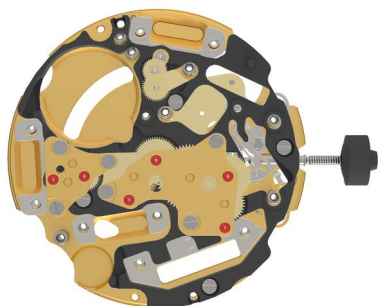
39			4000.250	Schraube
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40			4000.250	Schraube
----	---	---	----------	----------

41			3715.095.RK	Rotor
----	---	---	-------------	-------

42			3147.048.CO	Zwischenrad (Zähler)
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43			3402.006.CO	Minutenzählrad
----	---	---	-------------	----------------



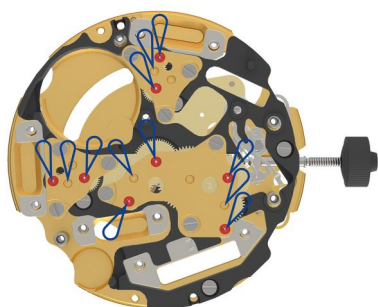
44			2020.149.G	Zähler-Räderwerkbrücke
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45			4000.250	Schraube
----	---	---	----------	----------

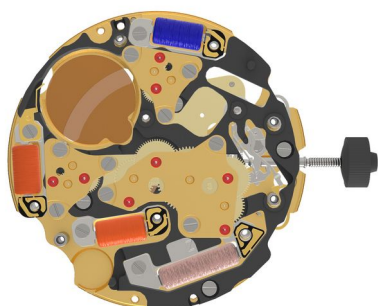
46			4000.250	Schraube
----	---	---	----------	----------

47			4000.250	Schraube
----	---	---	----------	----------

48			3715.095.RK	Rotor
49			3147.053.CO	Zwischenrad (Zähler 1/10 sek)
50			3402.016.CO	Zählrad 1/10 sek

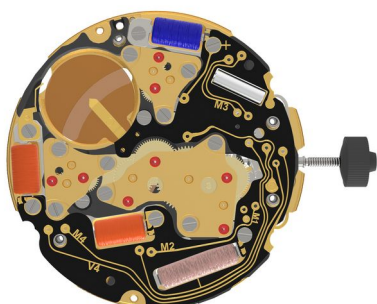


51		2020.149.G	Zähler-Räderwerkbrücke
52		4000.250	Schraube
53		4000.250	Schraube
54		4000.250	Schraube
55		9014	Moebius 9014

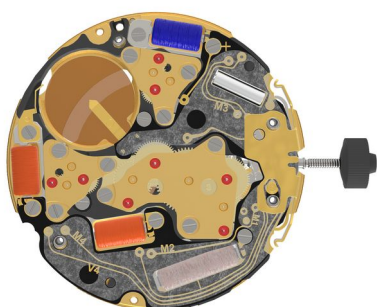


56		3621.053.RK	Spule Achtung: Spule nur am grauen Spulenkern halten.
57		3621.054.RK	Spule Achtung: Spule nur am grauen Spulenkern halten.
58		3621.055.RK	Spule Achtung: Spule nur am grauen Spulenkern halten.
59		3621.054.RK	Spule Achtung: Spule nur am grauen Spulenkern halten.
60		3601.118	Kontaktbügel
61		4000.250	Schraube
62		4000.250	Schraube

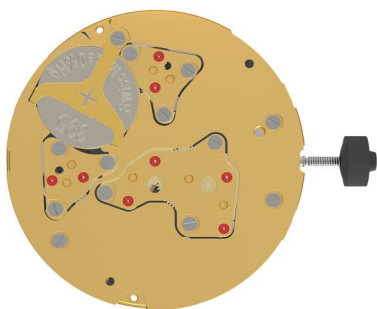
63			4000.250	Schraube
64			4000.250	Schraube
65			3603.034	Isolation für Batterie



66			3612.247.5040	Elektronikmodul
67			4000.250	Schraube
68			4000.250	Schraube
69			4000.250	Schraube
70			4000.250	Schraube
71			4000.250	Schraube



72			3603.069	Isolation für Schaltung
73			3601.107.G	Drückerkontaktfeder



74  2130.137.G.M01.5040.B Halteplatte für Elektronikmodul

75   4000.250 Schraube

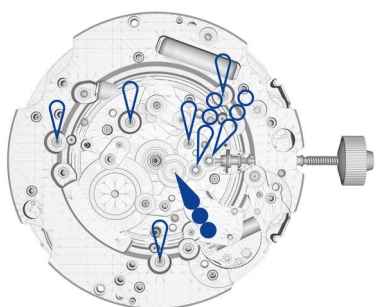
76   4000.250 Schraube

77   4000.250 Schraube

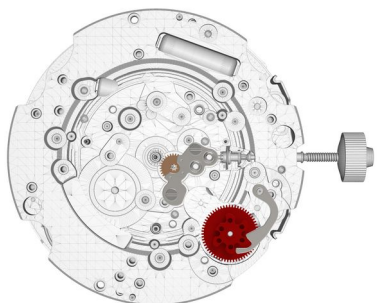
78  3600.010.HGF Batterie 395 (Ø 9.50 x 2.70)

79  3601.109.G Bügel +

80   4000.250 Schraube

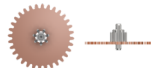


81  I-4 / 9020 / 9014 Moebius I-4 / Moebius 9020 / Moebius 9014



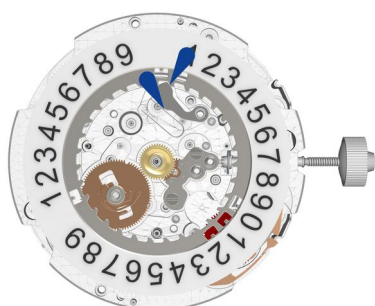
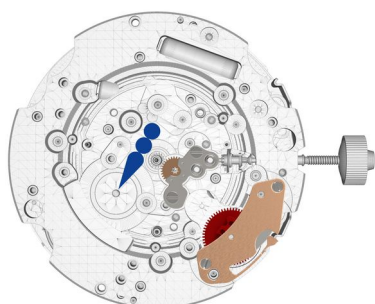
82  3004.164.TA Zeigerstellrad

83  3004.164.TA Zeigerstellrad

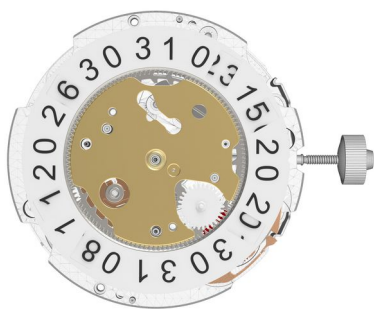
84  3007.054.CO Wechselrad

85  2130.143 Wechselradbrücke

86   4000.305 Schraube



87		4000.305	Schraube
88		3004.227	Zehnermitnehmerrad Kurzen Zahn des Zehnermitnehmerrades in Richtung Werkszentrum positionieren.
89		3500.075	Zehnerraste
90		2130.142	Halteplatte für Zehnerraste Den Federarm spannen.
91		4010.306	Schraube
92		4010.306	Schraube
93		9020	Moebius 9020
94		3004.224.CO	Datumanzeiger-Mitnehmerrad
95		3301.241	Stundenrad (Aig.)
96		3315.016	Friktionsfeder
97		3504.214.AF.1.A	Eineranzeiger (T3, G12) Einbuchtung im Disc bei 3 Uhr.
98		3500.049	Datmraste
99		3905.070	Feder für Datmraste Feder für Datumsraste in die Öffnung einfügen.
100		8200	Moebius 8200



101  2130.141 Halteplatte für Datumanzeige

102  4000.250 Schraube

103  3504.216.AF.1.A Zehneranzeiger (T3, G12)
Einbuchtung im Disc bei 3 Uhr.

104  3147.054 Zwischenrad

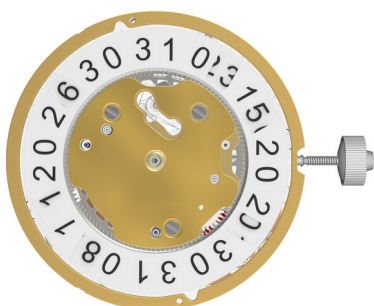


105  2130.140.G Halteplatte für Datum-Mechanismus

106  4000.250 Schraube

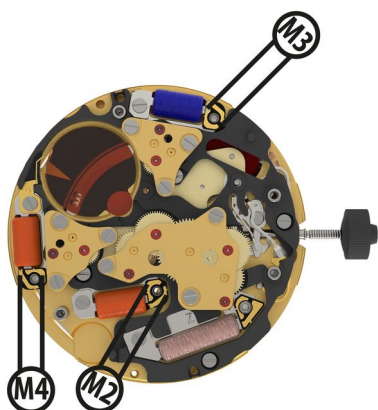
107  4000.250 Schraube

108  8200 Moebius 8200

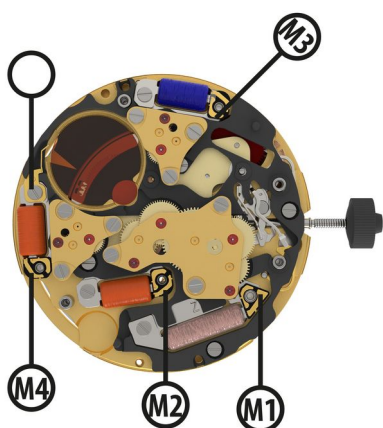


109  3506.072.G Träger für Zifferblatt

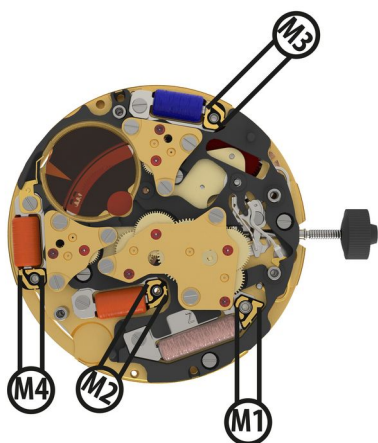
Measurement



Pulsgenerator (4.9 ms, 8 Hz)
< 1.20 V



Spulenisolation M1 - M4
infinite

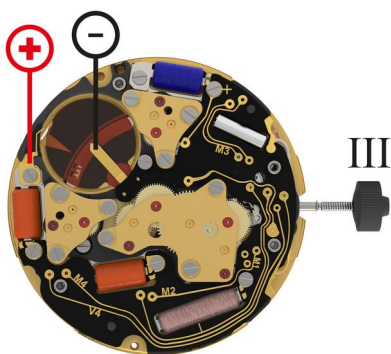


Spulenwiderstand Werk
(min./max.) 1900 - 2100 Ohm

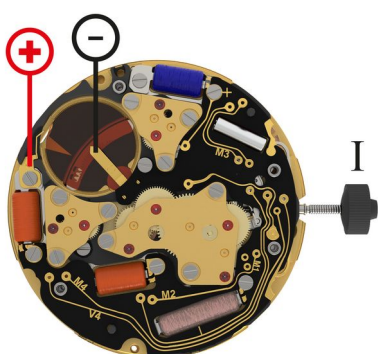
Spulenwiderstand M2
(min./max.) 1680 - 1880 Ohm

Spulenwiderstand M3
(min./max.) 1680 - 1880 Ohm

Spulenwiderstand M4
(min./max.) 1680 - 1880 Ohm



Stellwelle in Pos.III, 60s Messintervall.
(typ./max.) 0.10 / 0.30 μ A



Stellwelle in Pos. I, Kalender nicht im Eingriff, 60s Messintervall.
(typ./max.) 1.32 / 1.65 μ A

Untere Funktionsspannungsgrenze
<1.20 V

60s Messintervall
-10 .. +20s/mth



Batteriespannung
typ 1.5 V